

# GaN HEMT Modeling



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**SILVACO**

# Agenda



- GaN HEMT TCAD Modeling
- Compact Modeling Standardization Effort
- GaN HEMT Model Extraction
- Conclusion

# Example Structure of GaN MIS-HEMT



## Simulation Domain

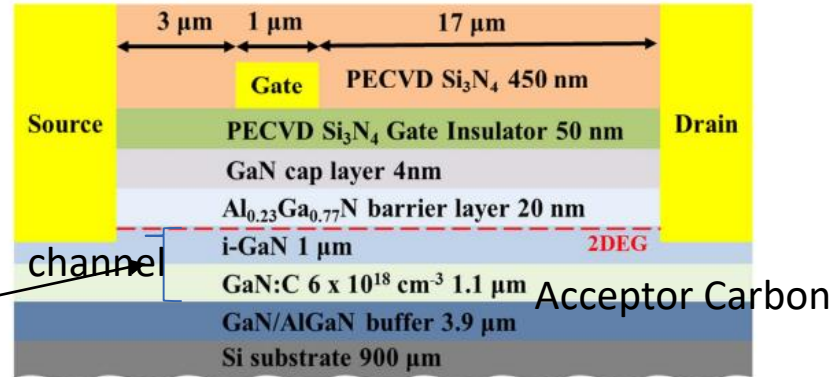
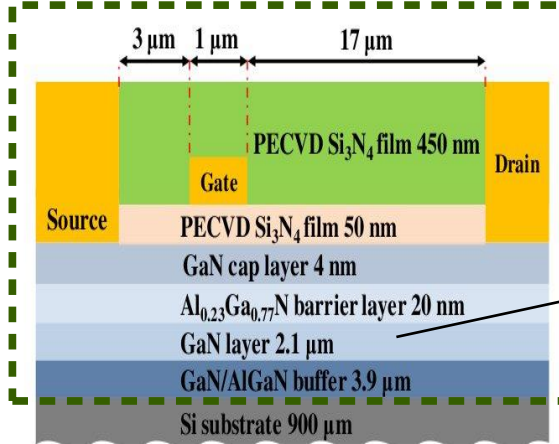


Figure 1. Schematic cross section of the fabricated MIS-HEMT device.

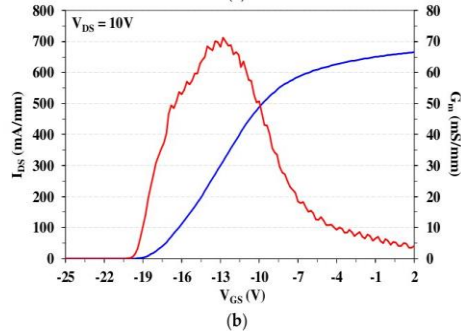
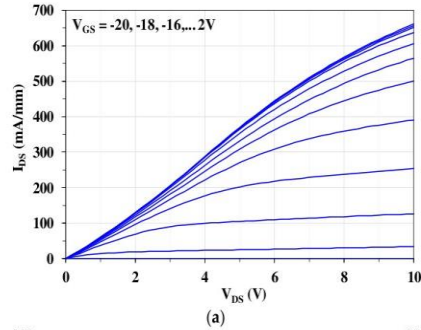
Ref:

1. Evaluation and Reliability Assessment of GaN-on-Si MIS-HEMT for power switching applications, Energies 2017, 10, 233, [www.mdpi.com/journal/energies](http://www.mdpi.com/journal/energies)
2. Comprehensive dynamic on-resistance assessments in GaN-on-Si MIS-HEMTs for power switching applications, Semicon. Sci. Technol. 33(2018) 055012

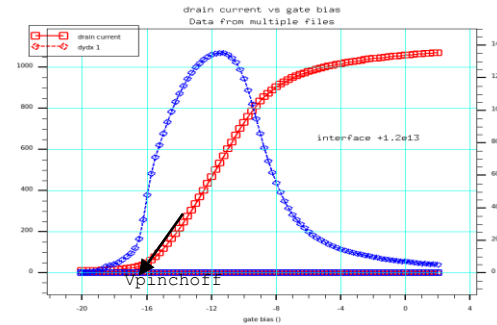
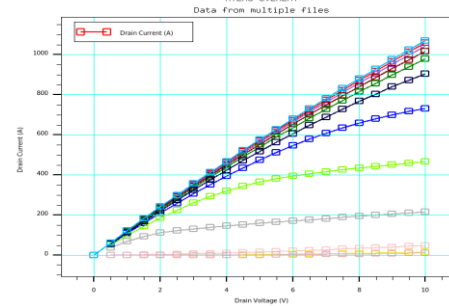
# Simulation Results: Calibration of Polarization Charge



## Measure



## TCAD Simulation



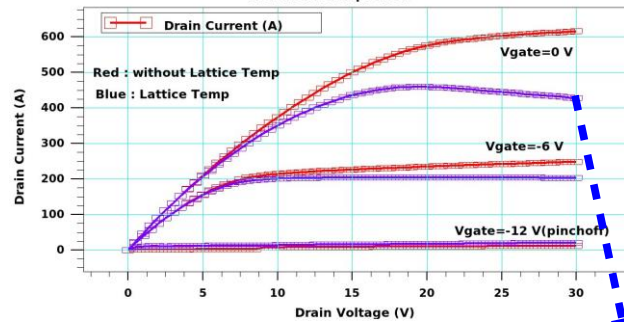
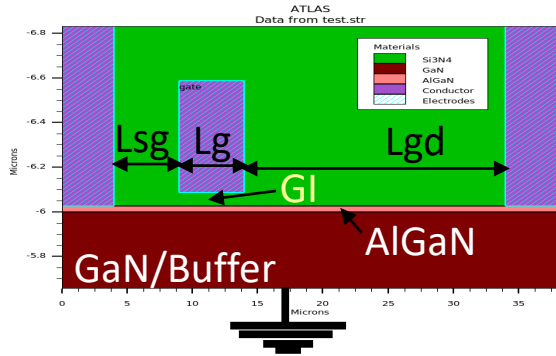
Ref: Evaluation and Reliability Assessment of GaN-on-Si MIS-HEMT for power switching applications, Energies 2017, 10, 233, [www.mdpi.com/journal/energies](http://www.mdpi.com/journal/energies)

# TCAD Device Simulation Models

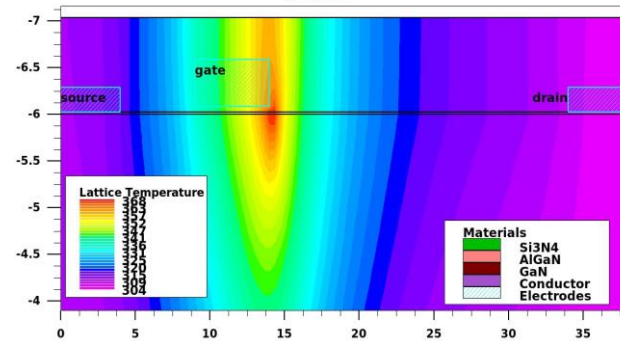
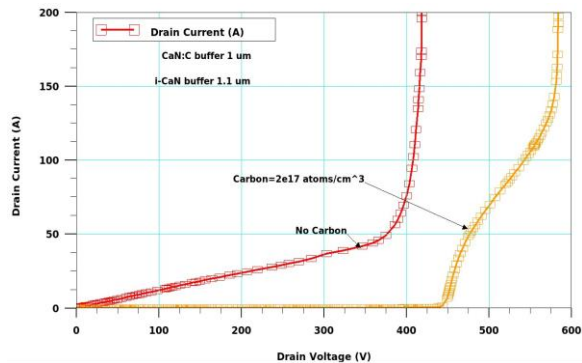


- Carrier Transport : Drift-Diffusion
- GaN wurtzite crystal low field and high field mobility model
- strain calculation by composition of AlN/GaN/InN
- Polarization(piezo + spontaneous) : User can directly define 2DEG charge at AlGaN/GaN interface as well as other interface
- Impact ionization for breakdown
- GaN acceptor/donor trap
- Leakage current model through dislocation or other traps
- Lattice temperature model

# Simulation of Test GaN MIS-HEMT



Rth : thermal contact ( cm2K/W)

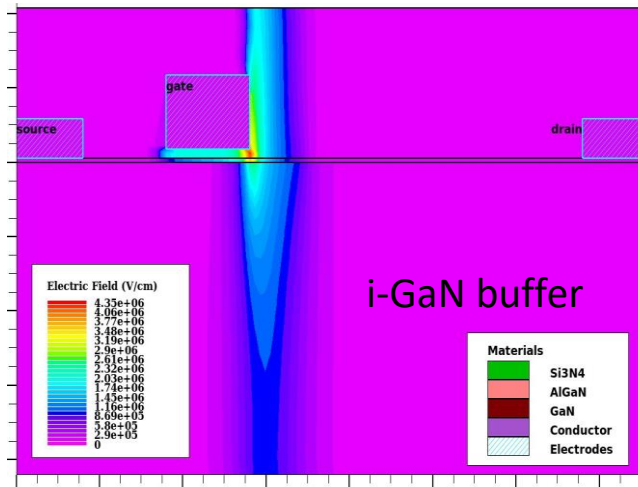


# Simulation of Test GaN MIS-HEMT(con't)

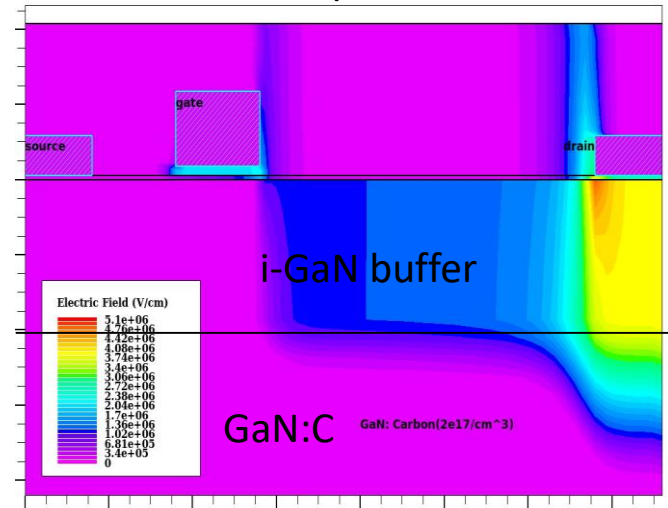


## Electric Field@Breakdown

No Carbon in i-GaN buffer



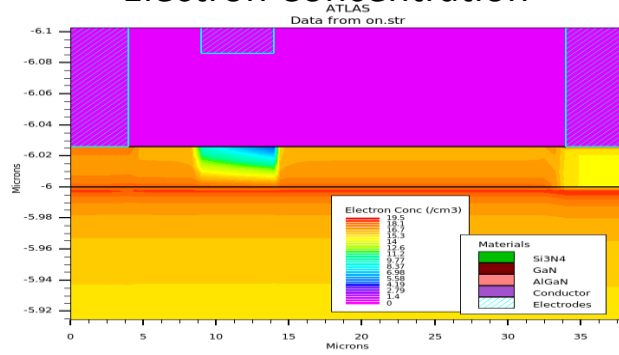
Carbon doped GaN



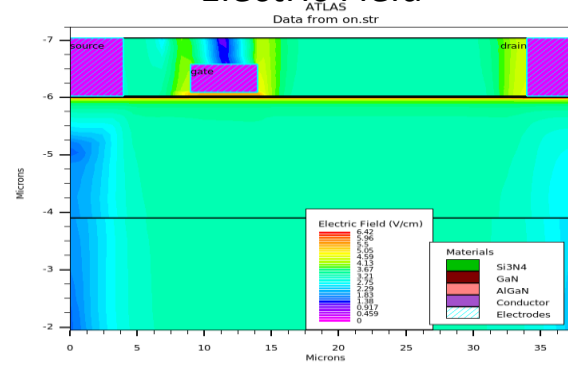
# Electrical Quantities@ $V_{gs}=0V$ and $V_{ds}=10V$



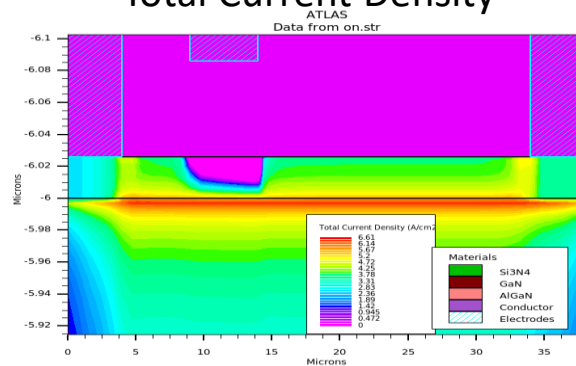
## Electron Concentration



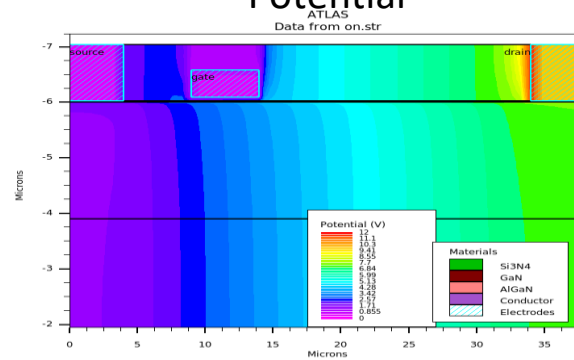
## Electric Field



## Total Current Density



## Potential





# Agenda



- GaN HEMT Process and Device: TCAD Overview
- **Compact Modeling Standardization Effort**
- GaN HEMT Model Extraction
- Conclusion

# Standard Device Models - CMC



- Silvaco is fully involved with Implementing and upholding Standard device models as verified by the Compact Modelling Coalition (CMC).
- These are the core building blocks of any circuit simulation
- Silvaco chairs 3 standardization CMC working groups

OMI – Open Model Interface

ASM GaN HEMT – Power and RF GaN model

MVSG GaN HEMT – Power and RF GaN model

# ASM GaN HEMT



- Model Release:

Version 101.0.0 – 16- March - 2018

- Current status:

Version 101.1.0 – Beta 1 - 07-Sep.-2018

Version 101.1.0 – Beta 2 - 27-Nov.-2018

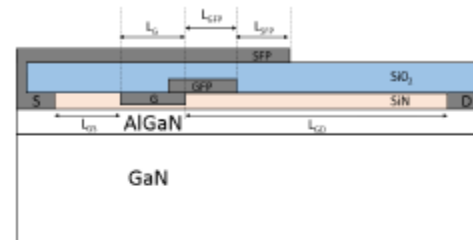


Figure 5: Cross-sectional view of the dual FP device showing the gate and source FPs and their appropriate connections to gate and source respectively.

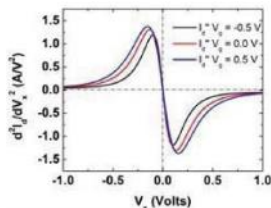


Figure 10: 2nd derivative of  $I_d$  vs  $V_g$

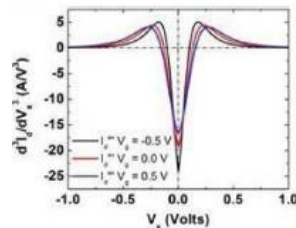
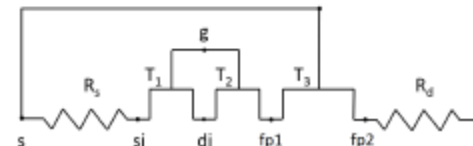


Figure 11: 3rd derivative of  $I_d$  vs  $V_g$



# MVSG GaN HEMT



- Model Release:

Version 1.0.0 – 01- April - 2018

Version 1.1.0 – 01- Sept. - 2018

- Current status:

Version 1.2.0 – Beta 2 - 27-Nov.-2018

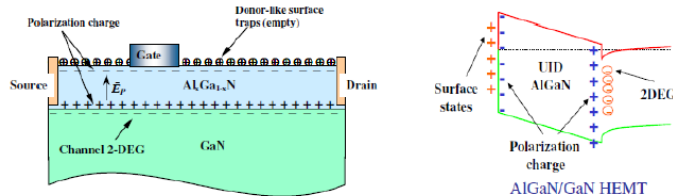


Fig.3: (a) Device structure schematic. (b) Band diagram of heterostructure showing different types of charges

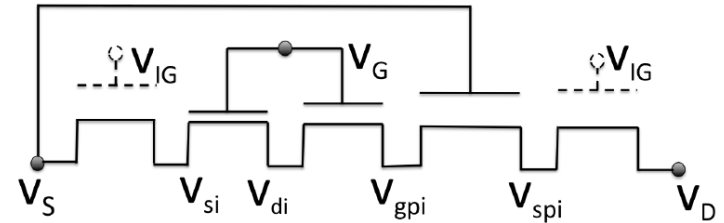
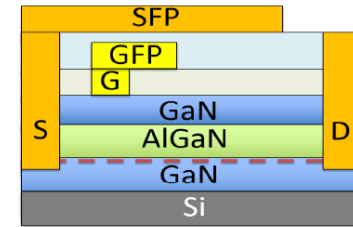


Figure 4. (a) Cross-sectional schematic of GaN HEMTs on Si. (b) The equivalent circuit for the model with intrinsic transistor, gate-field-plate, source-field-plate and implicit-gate access region transistors is shown.

# Agenda



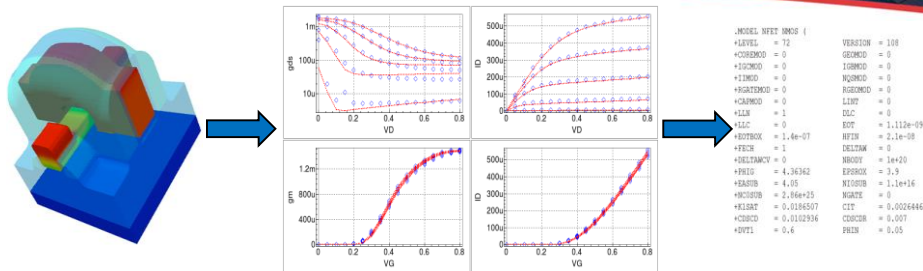
- GaN HEMT Process and Device: TCAD Overview
- Compact Modeling Standardization Effort
- **GaN HEMT Model Extraction**
- Conclusion

# SPICE Modeling Solutions



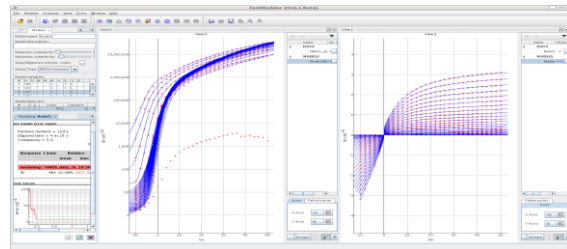
## • UTMOST IV

- Extract and validate SPICE parametric models
- Data from measurement equipment or TCAD simulations
- Verilog-A and macromodel support



## • TechModeler

- Creates models using approximation functions
- Modeling solution for novel devices: OTFT, OLED, Power devices



## • Modeling Services



# GaN HEMT Compact Models



- Two standard GaN HEMT models:
  - ASM-HEMT (SmartSpice Level 90)
  - MVSG-HV (SmartSpice Level 91)
- Model extraction flow initially based on Verilog-A, currently using built-in models

# GaN HEMT: Verilog-A vs. Built-In Models

- MVSG model card and netlist: Verilog-A vs. built-in model

Model Library : C:/Silvaco/UTMOST4/Examples/HEMT\_examples/MVSG\_CMC\_TCAD\_L\_VA.prj

Model Name: **mvsig\_cmc** Type: VLG 1 marked. Find: [ ] Gp

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
1	module					
2	version	1	1	1		
3	tnom	26.85	26.85			
4	type	1	1			
5	cg	4.264m	4.264m			
6	cofam	1.6n	1.6n			
7	cofdm	1e-19	1e-19			
8	cofdsm	800p	800p			
9	cofsubm	0	0			
10	cofsubom	0	0			
11	cofsubom	300p	300p			
12	rah	526.115	665.103			
13	rca	RC				
14	rod	RC				
15	vx0	57.932k	299.989k			
16	mu0	52.1933m	40.7592m			
17	beta	3.22075	2.86545			

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Model Library : C:/Silvaco/UTMOST4/Examples/HEMT\_examples/MVSG\_CMC\_TCAD\_L.prj

Model Name: **mvsig1** Type: NMOS 1 marked. Find: [ ] Gp

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
1	level	91	91	91		
2	version	1	1	1		
3	tnom	26.85	26.85	26.85		
4	cg	4.264m	4.264m	4.264m		
5	cofam	1.6n	1.6n	1.6n		
6	cofdm	1e-19	1e-19	1e-19		
7	cofdsm	800p	800p	800p		
8	cofsubm	0	0	0		
9	cofsubom	0	0	0		
10	cofsubom	300p	300p	300p		
11	rah	666.07	665.103	100	0	1k
12	rca	RC				
13	rod	RC				
14	vx0	130.084k	299.989k	120k	50k	500k
15	mu0	40.3482m	40.7592m	100m	10m	1
16	beta	2.67328	2.86545	1.16	1	5
17	vto	-6.11498	-6.11708	-6	-10	1

Minimum value is blank. Parameter not markable.

Utmost IV 2.4.0.A © Silvaco 2018.

Netlist

Node Names :  
drain  
gate  
source  
substrate

Attribute Names :  
W  
L

Netlist :  
...verilog "C:/Silvaco/UTMOST4/Examples/HEMT\_examples/mvsig\_cmc\_1.0.va"  
X1 drain gate source substrate rhentmvsig W=W L=L

Export ...

Netlist

Node Names :  
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gate  
source  
substrate

Attribute Names :  
W  
L

Netlist :  
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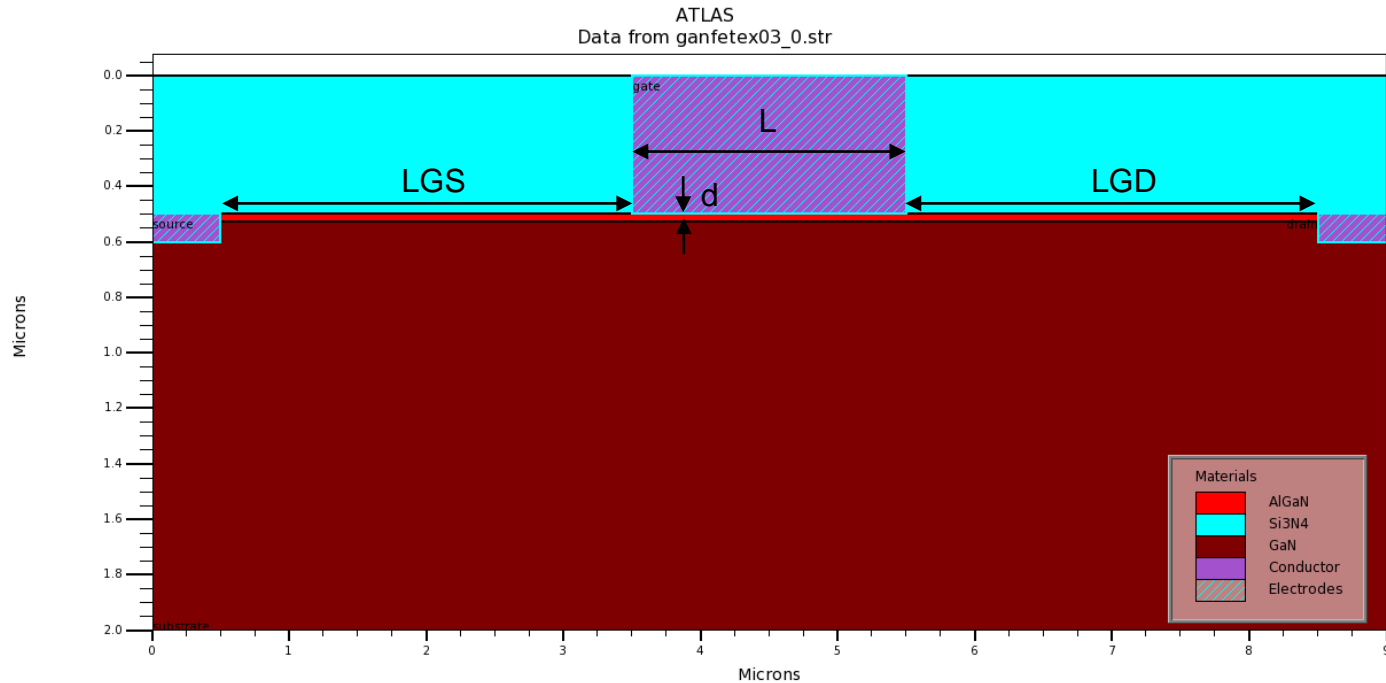
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# UTMOST IV Modeling Example 1: Symmetric GaN HEMT



- Using Atlas example “ganfetex03”.



# Preliminary Model Parameters

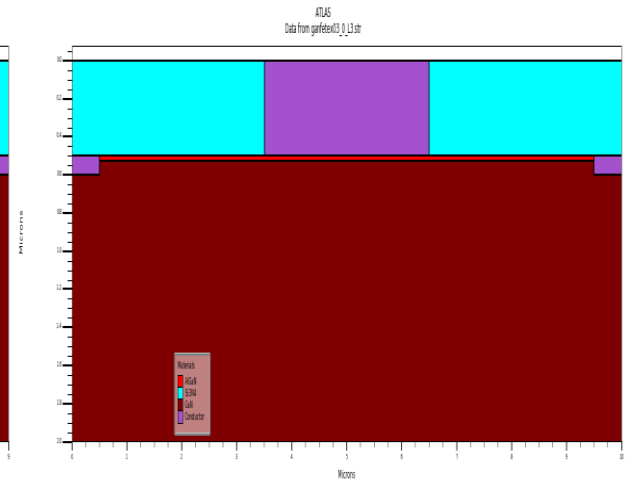
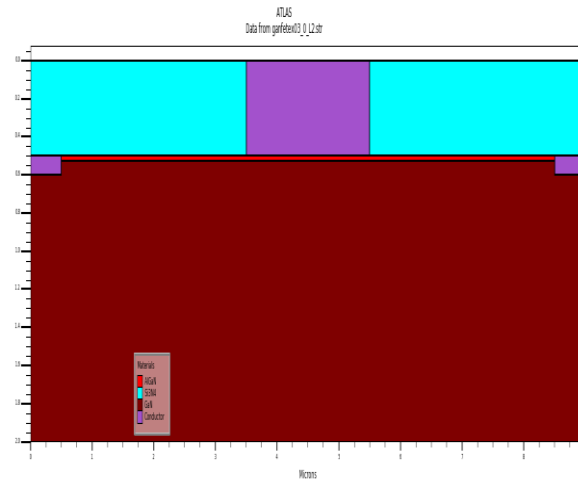
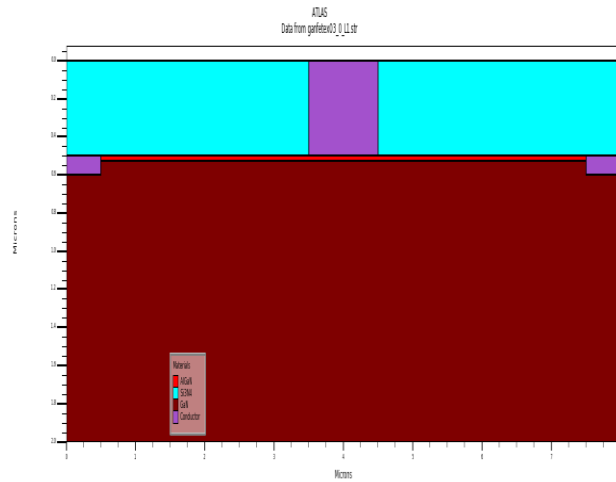


- Device gate length:  $L = 2\mu\text{m}$
- Source and drain side access region distances
  - (ASM) LDG = LSG =  $3\mu\text{m}$
  - (MVSG) LGS = LGD =  $3\mu\text{m}$
- Depth of AlGaN layer
  - (ASM) TBAR =  $d = 25\text{nm}$
  - (MVSG) model:  $CG = \epsilon_{\text{AlGaN}}/d = 0.004264 \text{ F}$
- Nominal room temperature: TNOM =  $26.85 \text{ }^\circ\text{C}$  (default room temperature in Atlas)

# Geometry Scaling



- 3 device structures:  $L = 1\mu\text{m}$ ,  $2\mu\text{m}$  and  $3\mu\text{m}$ , respectively.



# Model Parameters of Symmetric Devices: ASM



- Common set of model parameters for the source and drain regions.

Model Library: C:/Silvaco/UTMOST4/Examples/HEMT\_examples/opt\_ex17.prj

Model Parameter Simulation

Model Name: PARAMS 0 marked of 1 total Find: [ ] [G]

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
<input checked="" type="checkbox"/>	MM	1	1	1		
<input type="checkbox"/>	NSDACC	5e+17	5e+17	5e+17	5e+16	1e+18
<input type="checkbox"/>	KBACC	0	0	0	0	1
<input type="checkbox"/>	UBACC	155m	155m	155m	100m	1
<input type="checkbox"/>	MEXPACC	2	2	2	1	10
<input type="checkbox"/>	RC	100u	100u	100u	1u	10k
<input type="checkbox"/>	RUTE	0	0	0	-2	0
<input type="checkbox"/>	KRC	0	0	0	0	1

Minimum value is blank. Parameter not markable.

Utmot IV 2.1.3.A © Silvaco 2017

Model Library: C:/Silvaco/UTMOST4/Examples/HEMT\_examples/opt\_ex17.prj

Model Parameter Simulation

Model Name: ibentiam Type: VLG 1 marked Find: [ ] [G]

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
<input type="checkbox"/>	RTH0	5	5	5		200
<input type="checkbox"/>	CTH0	1n	1n	1n		
<input type="checkbox"/>	RDSMOD	1	1	1		
<input checked="" type="checkbox"/>	NSDACC	50k	50k	50k		
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<input type="checkbox"/>	NSDACC	NSDACC				
<input type="checkbox"/>	NSDACC	KBACC				
<input type="checkbox"/>	NSDACC	KBACC				
<input type="checkbox"/>	UBACC	UBACC				
<input type="checkbox"/>	UBACC	UBACC				
<input type="checkbox"/>	MEXPACC	MEXPACC				
<input type="checkbox"/>	MEXPACC	MEXPACC				
<input type="checkbox"/>	LDG	1u	1u	1u		
<input type="checkbox"/>	LDG	1u	1u	1u		
<input type="checkbox"/>	RSC	RC				
<input type="checkbox"/>	RDC	RC				
<input type="checkbox"/>	KN50	0	0	0		
<input type="checkbox"/>	...	...	...	...		

Expression chosen for display. Parameter not markable.

Utmot IV 2.1.3.A © Silvaco 2017

# Model Parameters of Symmetric Devices: MVSG



- Common set of model parameters for the source and drain regions.

Model Library: C:/Silvaco/UTMOST4/Examples/HEMT\_examples/MVSG\_CMC\_TCAD.Lpj

Model Parameter Simulation

Model Name: mvsg1 Type: NMOS 1 marked Find: [ ]

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
1	lmi	1	1	1		
2	RC	0	0	0	0	100m

Minimum value is blank. Parameter not markable.

Utmost IV 2.4.0.A © Silvaco 2018

Model Library: C:/Silvaco/UTMOST4/Examples/HEMT\_examples/MVSG\_CMC\_TCAD.Lpj

Model Parameter Simulation

Model Name: mvsg1 Type: NMOS 1 marked Find: [ ]

Mark	Name	Optimized	Fit Initial	User Initial	Minimum	Maximum
1	level	91	91	91		
2	version	1	1	1		
3	ltrim	26.85	26.85	26.85		
4	cq	4.254m	4.254m	4.254m		
5	coflam	1.5n	1.5n	1.5n		
6	coflam	1e-19	1e-19	1e-19		
7	coflam	800p	800p	800p		
8	coflsubm	0	0	0		
9	coflsubm	0	0	0		
10	coflsubm	300p	300p	300p		
11	rc	665.07	665.103	100	0	1k
12	lmi	1	1	1		
13	RC	0	0	0	0	100m
14	rc	134.65k	299.989k	120k	50k	500k
15	mu0	40.3482m	40.7920m	100m	10m	1
16	beta	2.67328	2.86545	1.16	1	5
17	vto	-6.11498	-6.11708	-6	-10	1

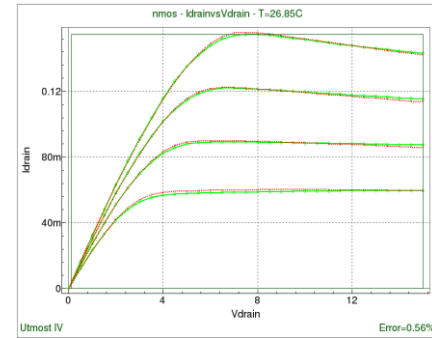
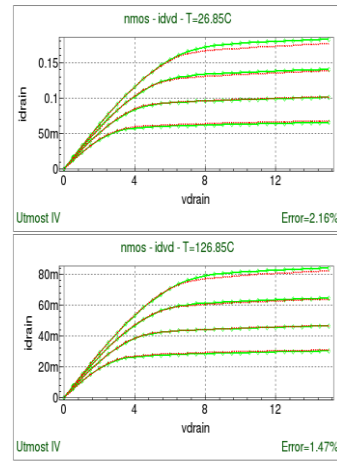
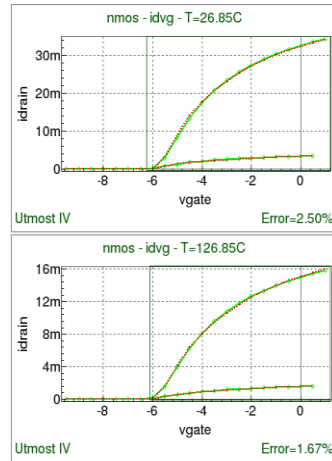
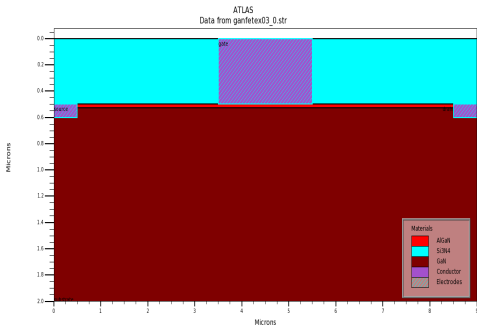
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Utmost IV 2.4.0.A © Silvaco 2018

# TCAD-based Parameter Extraction: Unique Advantages



- TCAD device simulation allows generating I-V characteristics with and without self-heating enabled
- This allows extracting temperature effect parameters in the absence of self-heating
- Then  $R_{th}$  is extracted based on self-heating data: the resulting model is physically-based and accurate

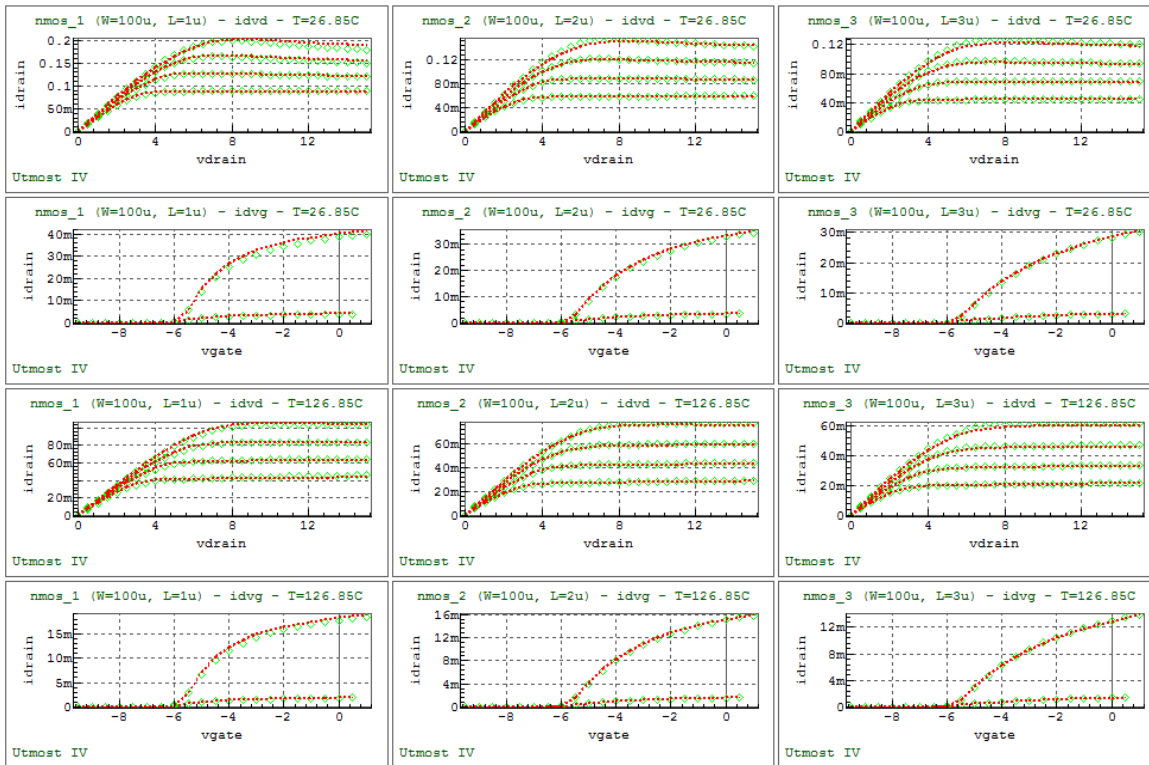


# Symmetric HEMT: Extraction Results



- **MVSG Model**

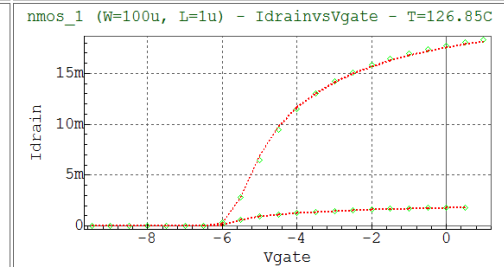
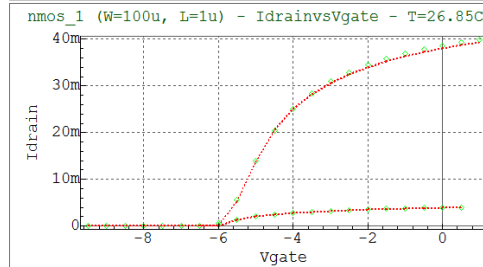
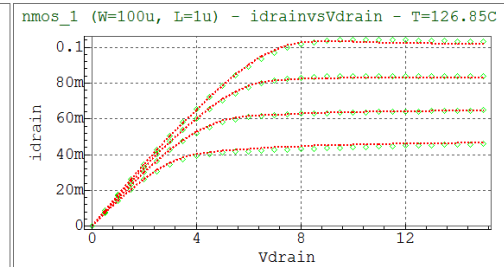
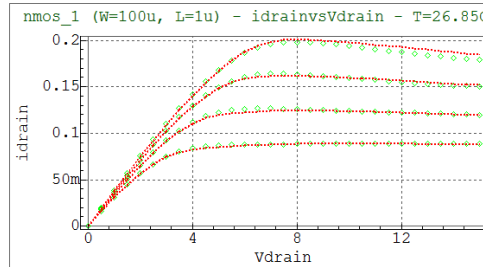
- Green lines: TCAD simulated data
- Red lines: SPICE simulations



# Symmetric HEMT: Extraction Results

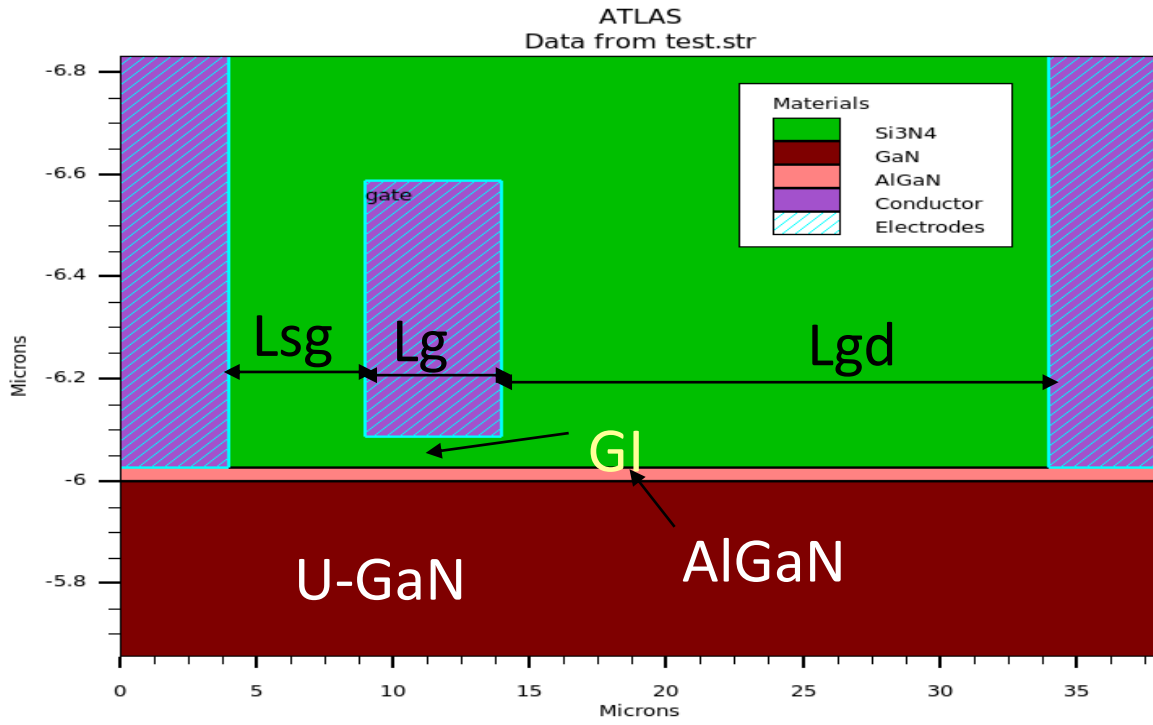


- **ASM Model (single device)**
  - Green lines: TCAD simulated data
  - Red lines: SPICE simulations





# UTMOST IV Modeling Example 2: Asymmetric GaN HEMT

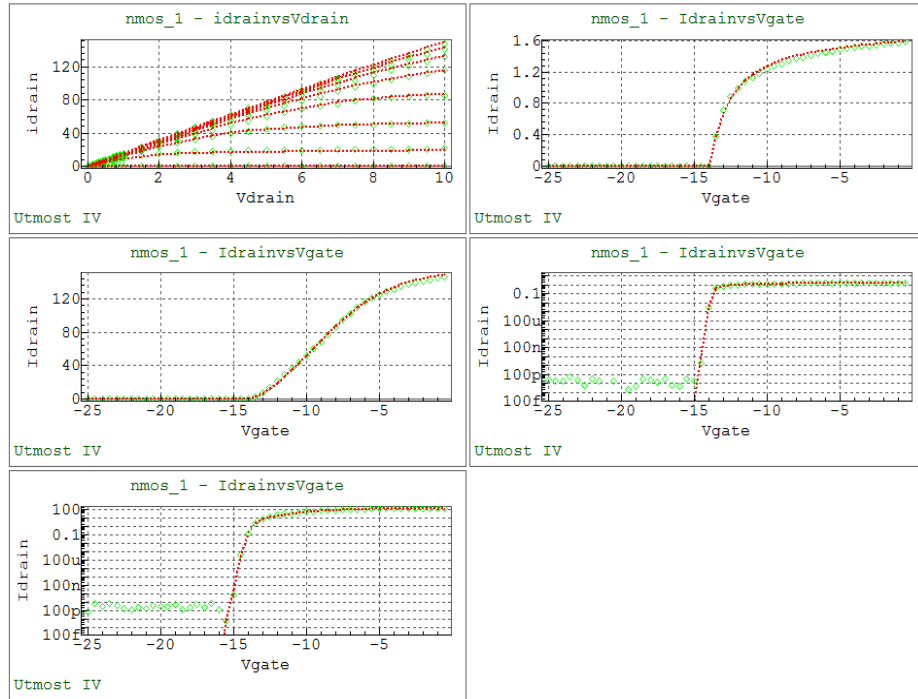


# Asymmetric HEMT: Extraction Results



## • MVSG Model

- Green lines: TCAD simulated data
- Red lines: SPICE simulations

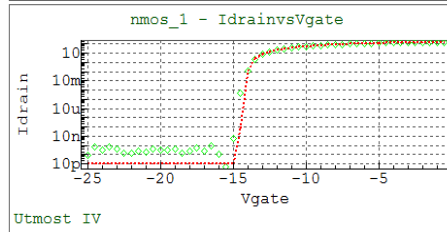
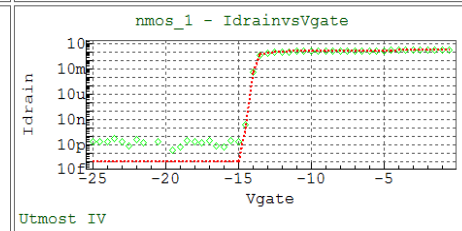
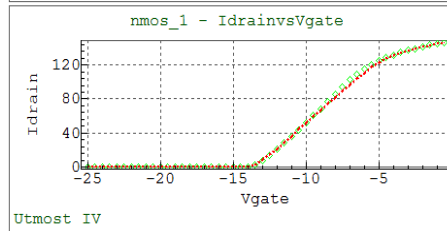
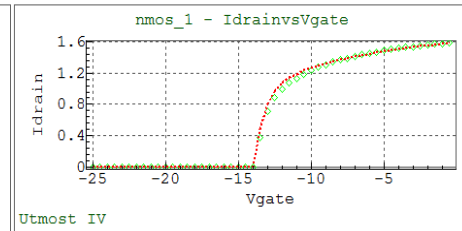
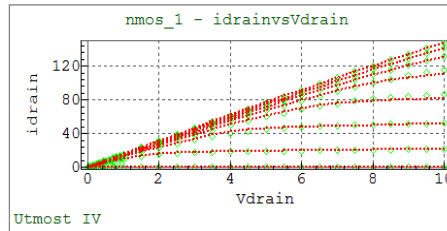


# Asymmetric HEMT: Extraction Results



- **ASM Model**

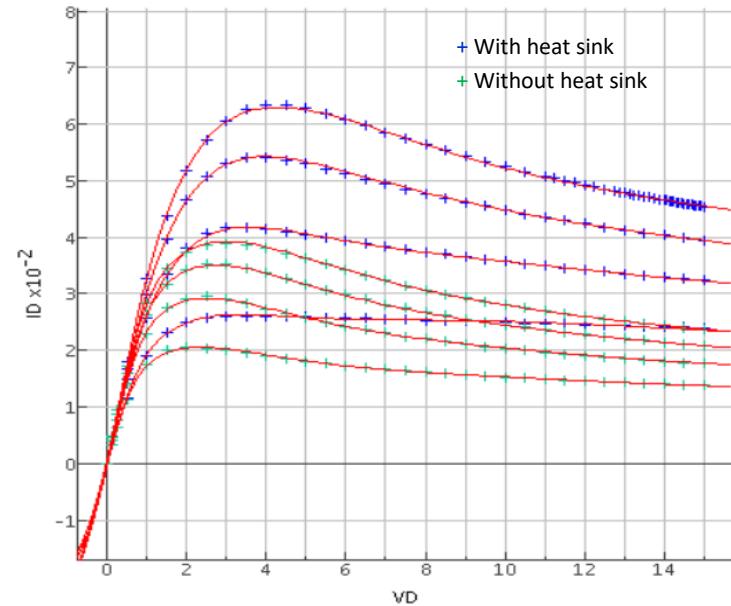
- Green lines: TCAD simulated data
- Red lines: SPICE simulations



# TechModeler SPICE Modeling: GaN HEMT With Heat Sink



- GaN HEMT device model created with TechModeler, including self-heating
- TechModeler can consider any design variables: this model takes into account the presence of a heat sink and its effect on heat dissipation



# Conclusion



- Overview of GaN HEMT Process and Device Simulation
- Compact Modeling Standardization Effort: two standard models (ASM, MVSG)
- GaN HEMT Model Extraction for Symmetric and Asymmetric Devices
- The MVSG model has a good geometry scalability in fitting devices with different gate lengths
- TCAD simulations provides a unique approach to separate the extraction of temperature dependence and self-heating parameters
- This allows us to extract physically-based and accurate models



Thank you!