

A New Surface Potential-based Compact Model for IGZO TFTs in RFID Applications

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Outline



- **Introduction of IGZO TFT**
- **Multiple Trapping and Release Theory**
- **Surface Potential and Model Equations**
- **RFID Circuit simulation**
- **Summary**

IGZO TFT application-Display

| Samsung Electronics | Samsung Mobile Display | LG | AUO | Sony | Toppan |
|-----------------------------------|---------------------------------|-----------------------------------|-------------------------------------|-----------------------------------|---|
| 70" AM-LCD | 19" AM-OLED (Pixels 960x540) | 6.4" AM-LCD | 32" AM-LCD (Pixels 1366x768) | 11.7" AM-OLED (Pixels 960x540) | 4" AM-EPaper 1T1C on plastic |
| 55" AM-OLED (Pixels 1920x1080) | | 55" AM-OLED (Pixels 1920x1080) | 33" AM-OLED (Pixels 1920x1080) | | |
| FPD International 2010_CES2012 | FPD International 2009 | SID2010, CES2012 | SID 2010, FPD International 2011 | SID 2010 | M. Ito et al., IEICE Trans. E. E90-C |

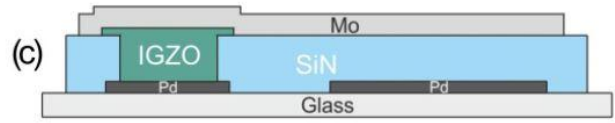
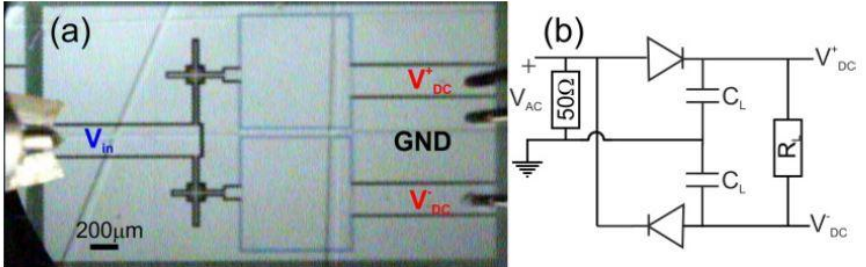
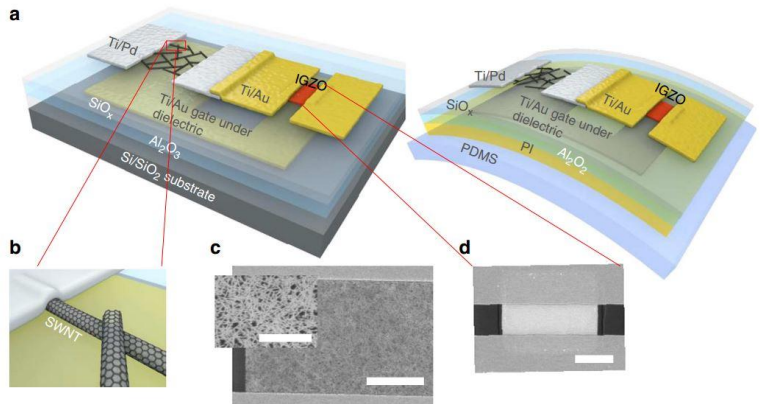
a-Si LCD
Reference
7" WXGA

IGZO LCD
Narrow Border
7" WXGA

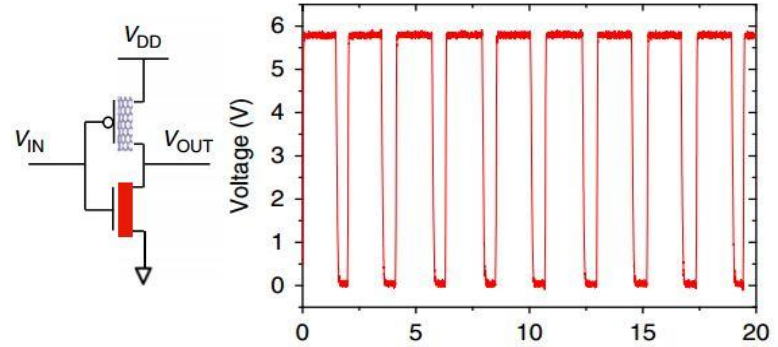
a-Si Display IGZO Display

| | a-Si | LTPS | a-IGZO | Organic |
|-------------------------------|------|------|--------|---------|
| Mobility(cm ² /Vs) | ~0.5 | ~100 | 10~80 | 5~6 |
| Uniformity | Good | Poor | Good | Poor |
| Reliability | Poor | Good | Good | Poor |
| Cost | Low | High | Low | Low |

IGZO TFT application-Flexible Circuit



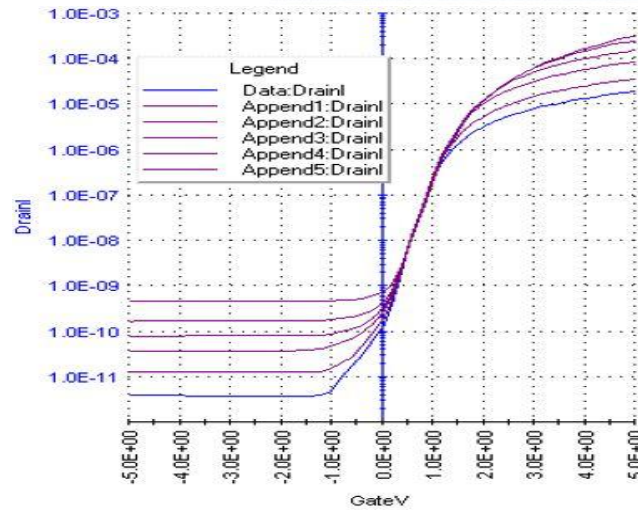
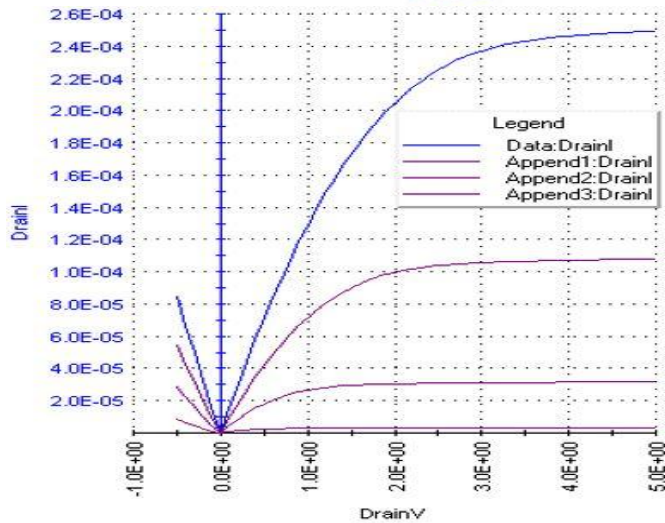
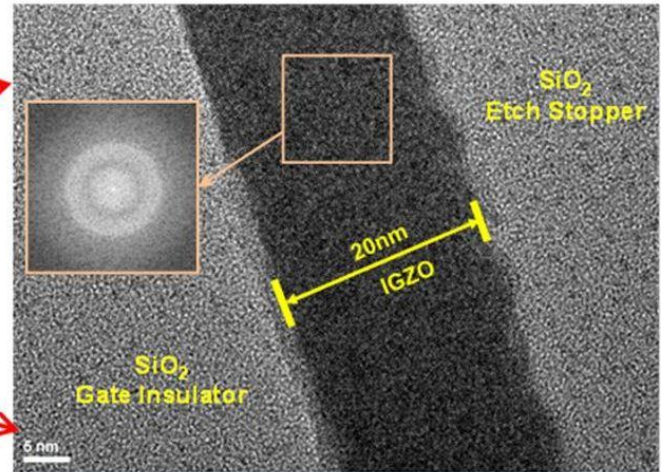
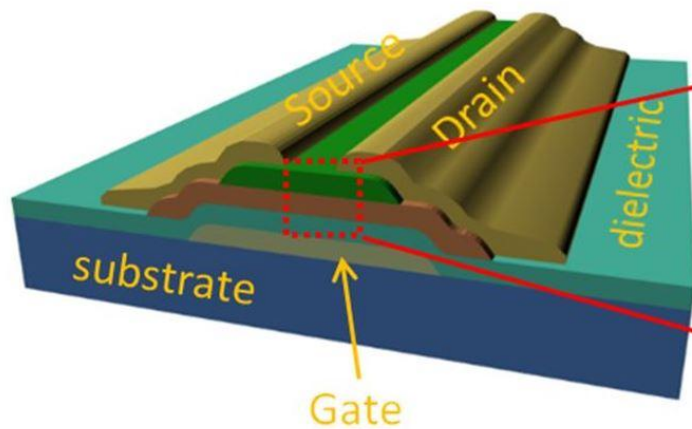
Adrian Chasin, et al., "An Integrated a-IGZO UHF Energy Harvester for Passive RFID Tags"



Haitian, et al., "Large-scale complementary macroelectronics using hybrid integration of carbon nanotubes and IGZO thin-film transistors"

- ◆ Flexible
- ◆ Transparent
- ◆ Room temperature process
- ◆ Low cost

IGZO TFT Structure



S/D: CrAu

L= 5um
T=294K

Motivation

- **IGZO TFT is an excellent candidate for display and flexible circuit application**
- **Circuit designers need accurate but fast compact model**
- **The charge transport mechanism in IGZO is different from a-Si and organic**

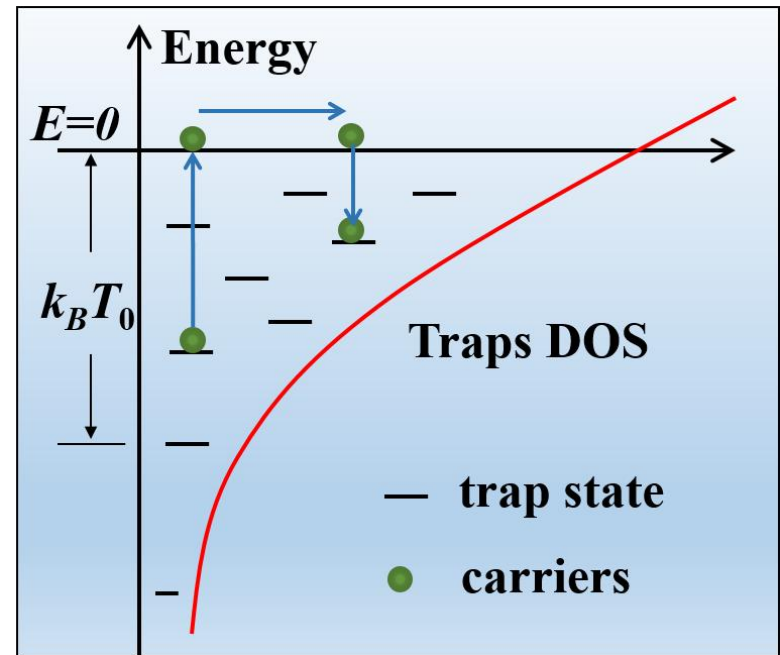
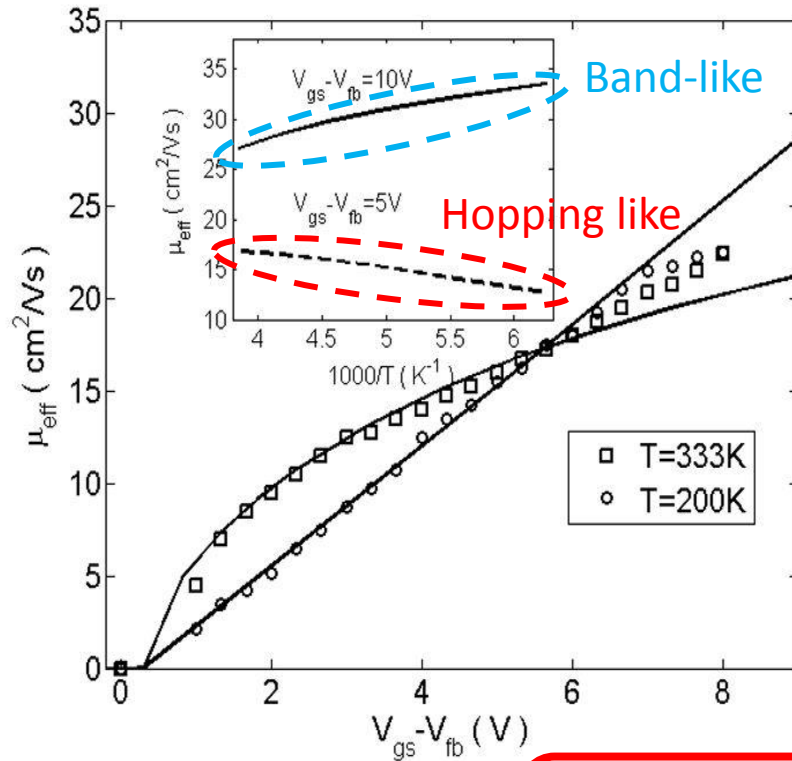
More physical meaning. Without numerical calculation.

Outline



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- Multiple Trapping and Release Theory**
- Surface Potential and Model Equations
- RFID Circuit simulation
- Summary

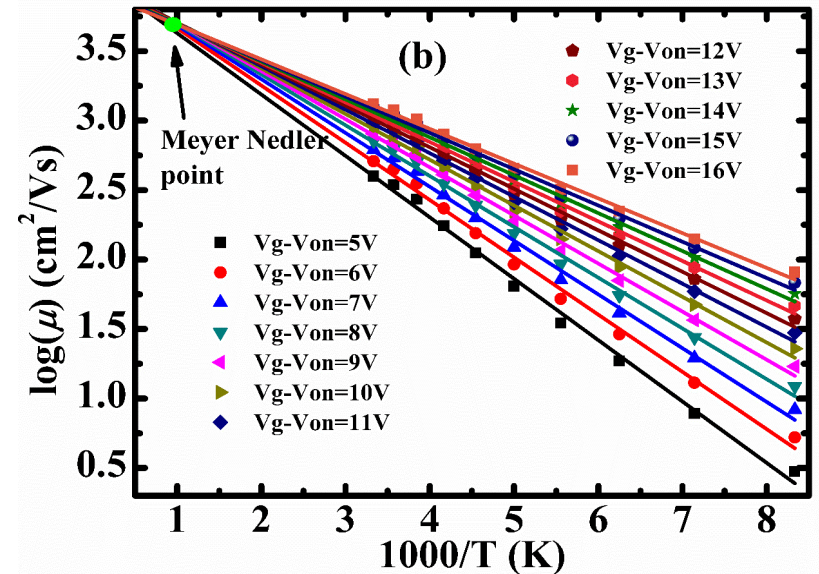
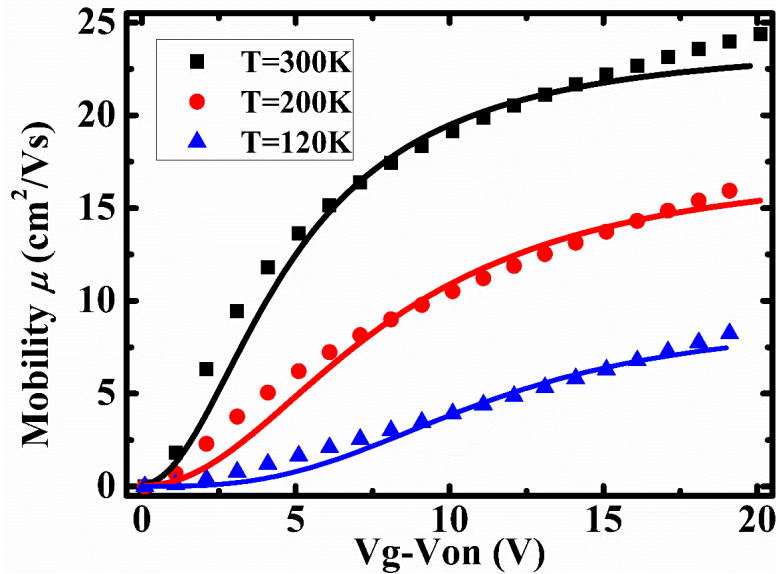
Multiple-trapping and release theory



$$\text{Effective mobility} \leftarrow \mu_{eff} = \mu_e \frac{n_e(\varphi_s)}{n_e(\varphi_s) + n_t(\varphi_s)} \rightarrow \text{Trapped carrier density}$$

Free carrier density

Multiple-trapping and release theory



Gate voltage and temperature dependent mobility, Mobility vs. Temperature, at different Gate Voltage

Outline

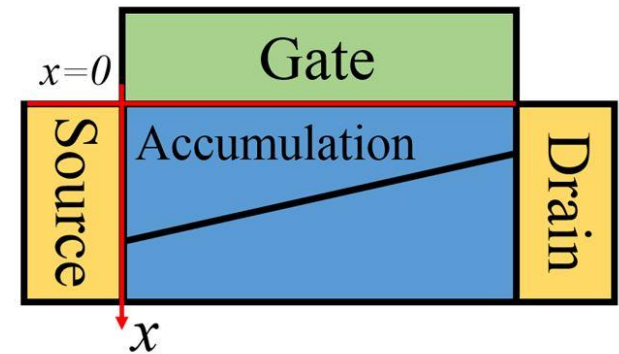


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Analytical Surface Potential Solution

■ Density of total carrier

$$n(x) = n_e(x) + \int_{-\infty}^0 \frac{g(E)}{1 + \exp\left(\frac{E - E_F(X)}{k_B T}\right)} dE$$



■ Poisson's Equation

$$\frac{d^2 \phi(x)}{dx^2} = -\frac{q}{\epsilon_s} n(x)$$

$$2 \left(\frac{\partial \psi}{\partial x}\right) \left(\frac{\partial^2 \psi}{\partial x^2}\right) = \frac{\partial}{\partial x} \left(\frac{\partial \psi}{\partial x}\right)^2 / \partial x$$

■ Gauss Law

$$C_i (V_g - V_{FB} - \phi_s) = \epsilon_s F(0)$$

F(0): The electric field at the interface $x=0$

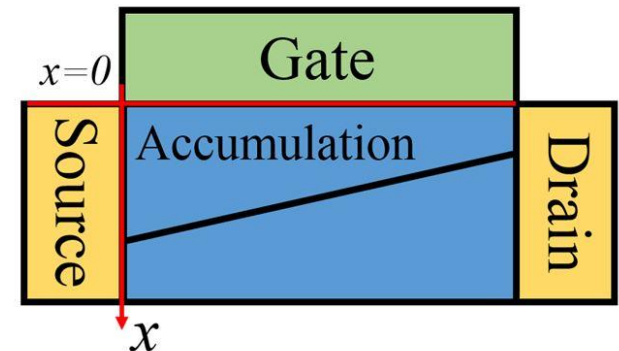
Analytical Surface Potential Solution

■ Density of states in IGZO

$$g(E) = \frac{N_t}{k_B T_{TA}} \exp\left(\frac{E}{k_B T_{TA}}\right)$$

■ Trapped carrier density

$$n(x) \approx \int_{-\infty}^0 \frac{g(E, x)}{1 + \exp\left(\frac{E - E_F(x)}{k_B T}\right)} dE = N_t k_B T_{TA} \Gamma(1 - T/T_{TA}) \Gamma(1 + T/T_{TA})$$



■ Final Surface Potential Equation

$$C_i(V_g - V_{FB} - \varphi_s) \text{ Free carrier}$$

$$\text{Trapped carrier}$$

$$= \sqrt{q \epsilon_s \left(v_0 \tau_0 N_t \frac{k_B T}{q} \exp\left(\frac{E_{F0} + q \varphi_s}{k_B T}\right) + \left(N_t \frac{k_B T_{TA}}{q} \Gamma\left(1 + \frac{T}{T_{TA}}\right) \Gamma\left(1 - \frac{T}{T_{TA}}\right) \exp\left(\frac{E_{F0} + q \varphi_s}{k_B T_{TA}}\right) \right)}$$

Analytical Surface Potential Solution

■ Taylor expansion

$$(x - xg) = G_T \left[\exp(x - xn) \right]^{\frac{T_{TA}}{T}} + G_{TA} \exp(x - xn) \quad x = \frac{\varphi_s}{2k_B T_{TA} / q}, xg = \frac{V_g - V_{FB}}{2k_B T_{TA} / q}, xn = \frac{V_{CH}}{2k_B T_{TA} / q}$$

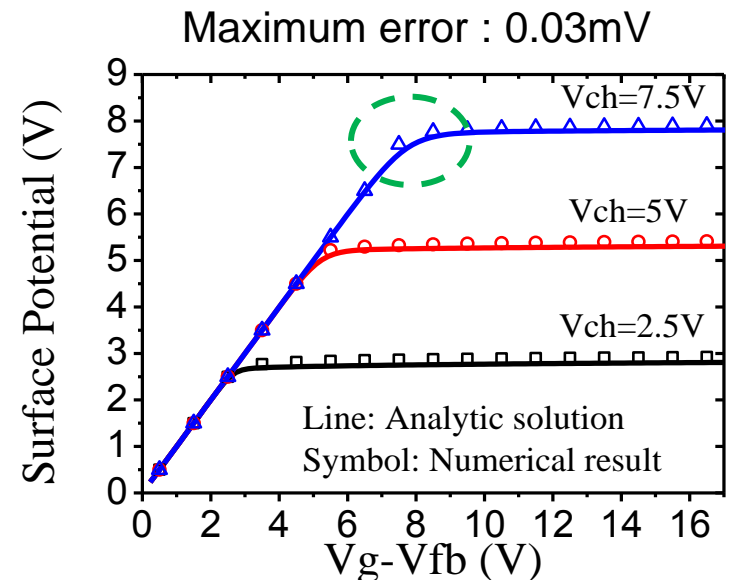
$$x_i = xg \left\{ \left[(xg + 1)^2 + 2xn + 2 \log\left(\frac{xg}{G_t}\right) \right]^{\frac{1}{2}} - xg - 1 \right\}$$

■ Schroder series modification

$$f = (xg - x) - G_{TA} \exp(x - xn) - G_T \left[\exp(x - xn) \right]^{\frac{T_{TA}}{T}}$$

$$x = x_i - \frac{f}{\partial f} - \frac{\partial^2 f}{2\partial f} \left(-\frac{f}{\partial f} \right)^2 + \frac{(3\partial^2 f)^2 - \partial f \partial^3 f}{6(\partial f)^2} \left(-\frac{f}{\partial f} \right)^3$$

$$\Delta = x - x_i = -\frac{f}{\partial f} \left[1 + \frac{\partial^2 f}{2\partial f} \frac{f}{\partial f} \right] \rightarrow \boxed{\begin{aligned} x &= x_i + \Delta \\ \varphi_s &= x \cdot 2 \frac{k_B T_{TA}}{q} \end{aligned}}$$



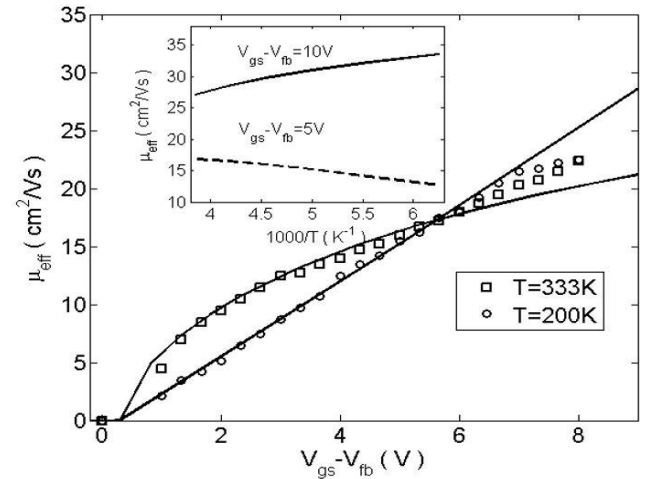
Fully analytical without adding new fitting parameters

Model equations

Effective Mobility Equation

$$\mu_{eff} = \frac{\mu_e}{1 + \frac{1}{v_0 \tau_0} \Gamma(1 - T/T_{TA}) \Gamma(1 + T/T_{TA}) \exp\left(\frac{E_{F0} + q\phi_s}{k_B T_{TA}} \left(1 - \frac{T}{T_{TA}}\right)\right)}$$

$$\mu_{eff} \propto (V_g - V_{fb})^2 \left(\frac{T_{TA}}{T} - 1\right)$$



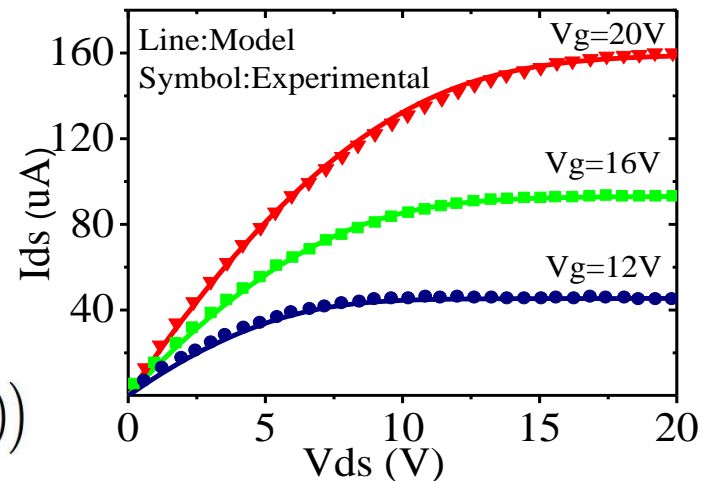
Drain Current Equation

$$I_{ds} = -\mu_{eff} W Q_i \frac{dV}{dy} = -\mu_{eff} W Q_i \left(2\Phi_t \frac{C_{ox}}{Q_i} + 1\right) \frac{d\Phi}{dy}$$



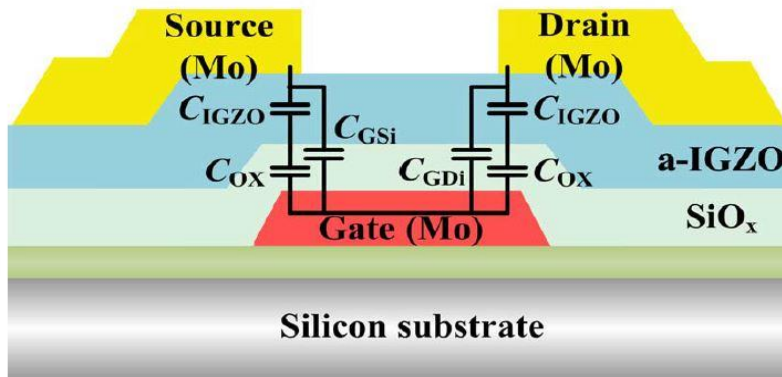
Integrate from Φ_{ss} to Φ_{sd}

$$I_{ds0} = \mu_{eff} \frac{W}{L} \left(2\Phi_t C_{ox} (\Phi_{sd} - \Phi_{ss}) - 0.5 * \left((V_g - V_{fb} - \Phi_{sd})^2 - (V_g - V_{fb} - \Phi_{ss})^2 \right) \right)$$



Model equations

Capacitance Equations



| Intrinsic Capacitance | Extrinsic Capacitance |
|---|--|
| $C_{Gi} = \left. \frac{\partial Q_G}{\partial V_G} \right _{V_S, V_D = const} \quad [F]$ | $C_G = C_{Gi} + 2C_{OV} \quad [F]$ |
| $C_{GSi} = \left. \frac{\partial Q_S}{\partial V_G} \right _{V_S, V_D = const} \quad [F]$ | $C_{GD} = C_{GDi} + C_{OV} \quad [F]$ |
| $C_{GDi} = \left. \frac{\partial Q_D}{\partial V_G} \right _{V_S, V_D = const} \quad [F]$ | $C_{GS} = C_{GSi} + C_{OV} \quad [F]$ |
| | Overlap Capacitance (C _{OV}) |
| | $C_{OV} = C_{OX} // C_{IGZO} \quad [F]$ |
| | $C_{OX} = \frac{\epsilon_{OX}}{T_{OX}} \times WL_{OV} \quad [F]$ |
| | $C_{IGZO} = \frac{\epsilon_{IGZO}}{T_{IGZO}} \times WL_{OV} \quad [F]$ |

$$Q_g = WLC_{OX} \frac{2/3[A^2+B^2+AB]}{A+B}$$

where $A = V_g - V_{fb} - \Phi_{ss}$ and $B = V_g - V_{fb} - \Phi_{sd}$

$$Q_d = WLC_{OX} \frac{2}{15} \frac{[2A^3+4A^2B+6AB^2+3B^3]}{(A+B)^2}; \quad Q_s = -Q_d - Q_g$$

$$C_{i,j} = \pm \frac{\partial Q_i}{\partial V_j}$$

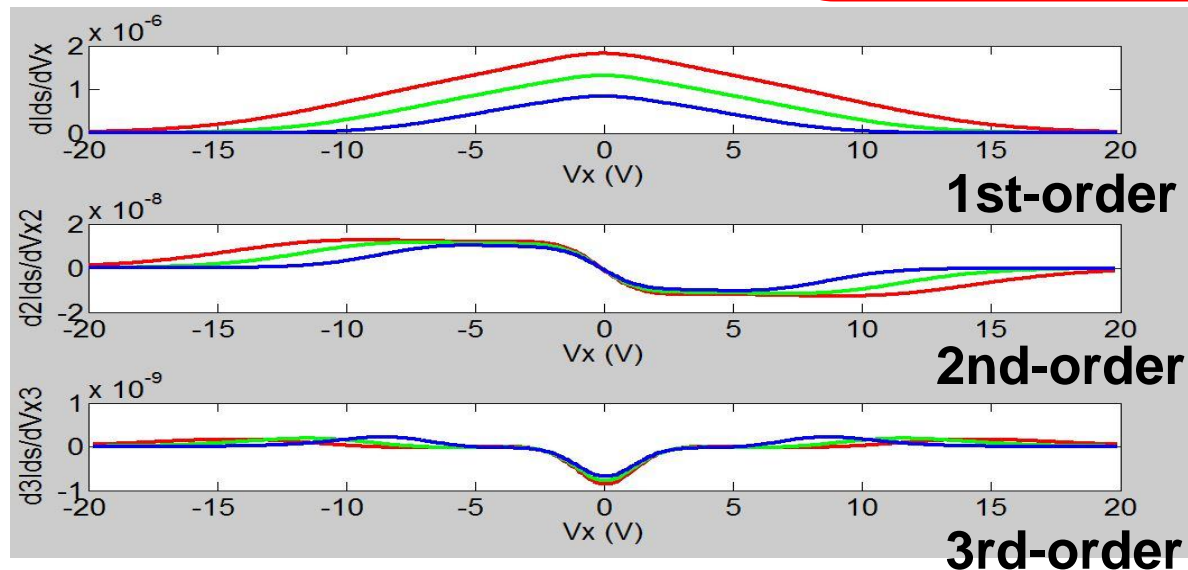
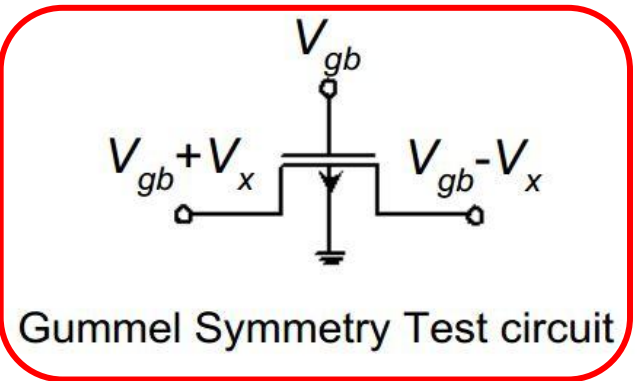
Minkyung Bae, et al., "Analytical Current and Capacitance Models for Amorphous IGZO Thin-Film Transistors"

Ward's charge-partitioning scheme

Gummel Symmetry Test

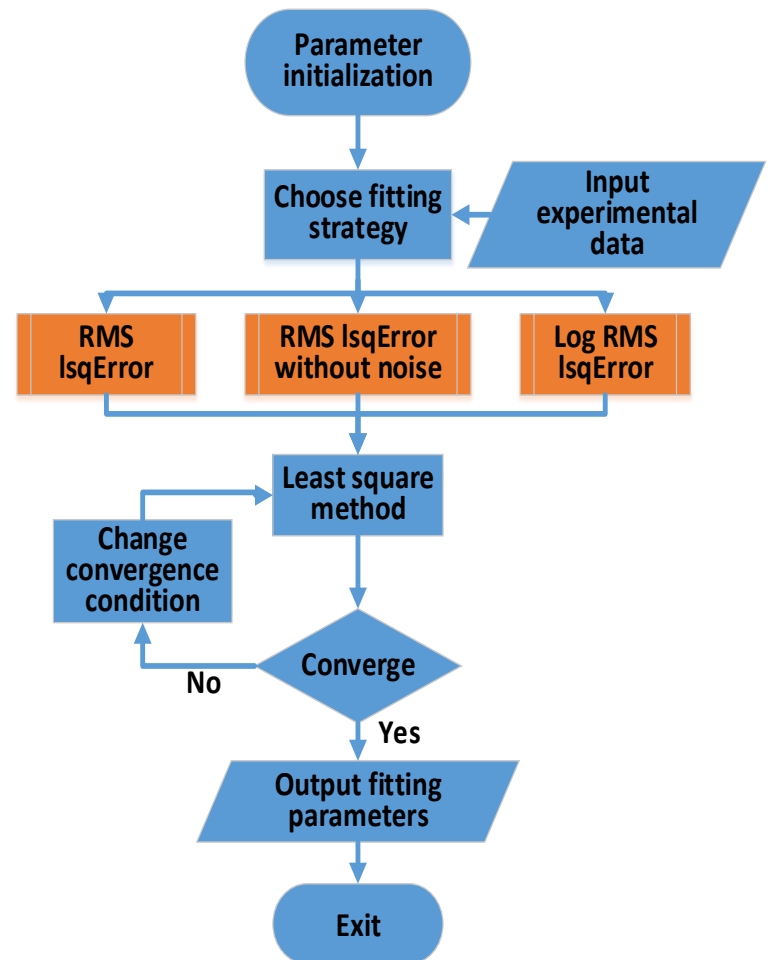
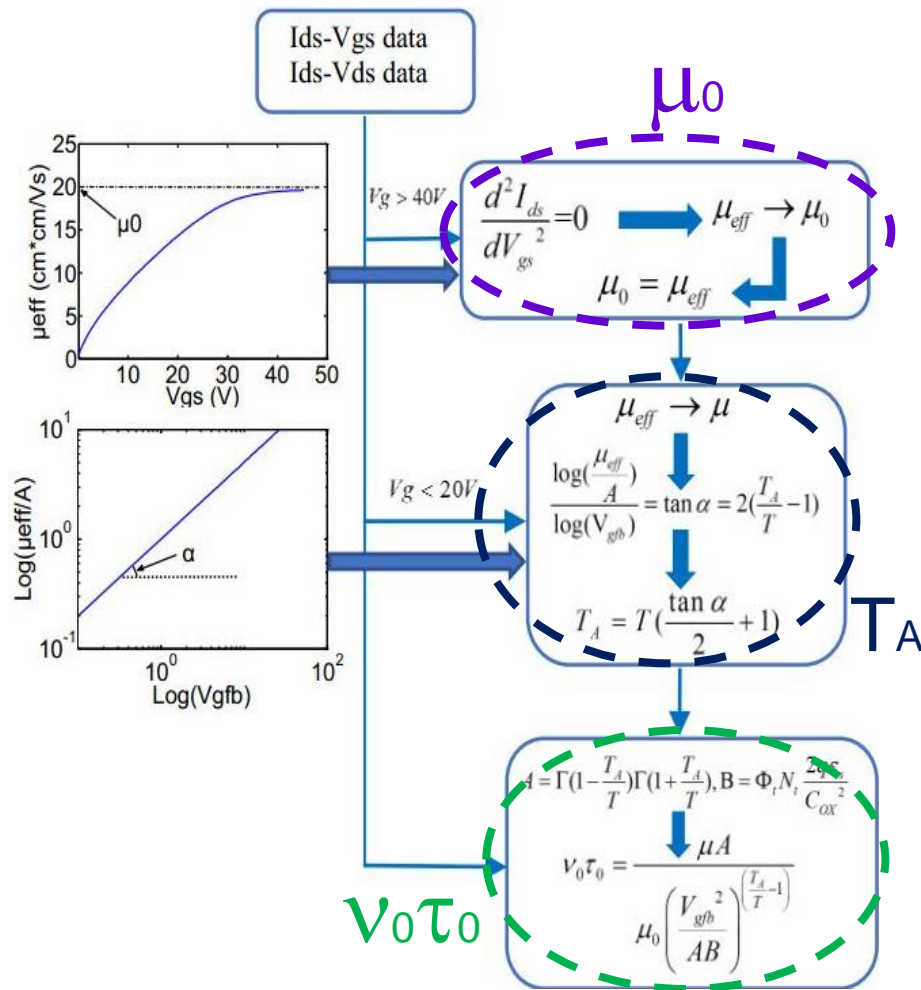
Key requirements for GST

- Odd function
- Nonsingular for nth-order derivative

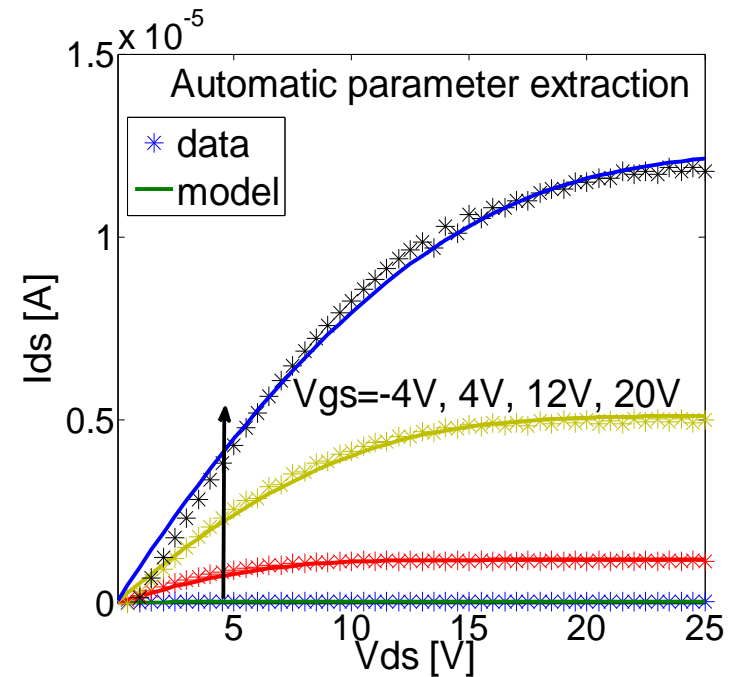
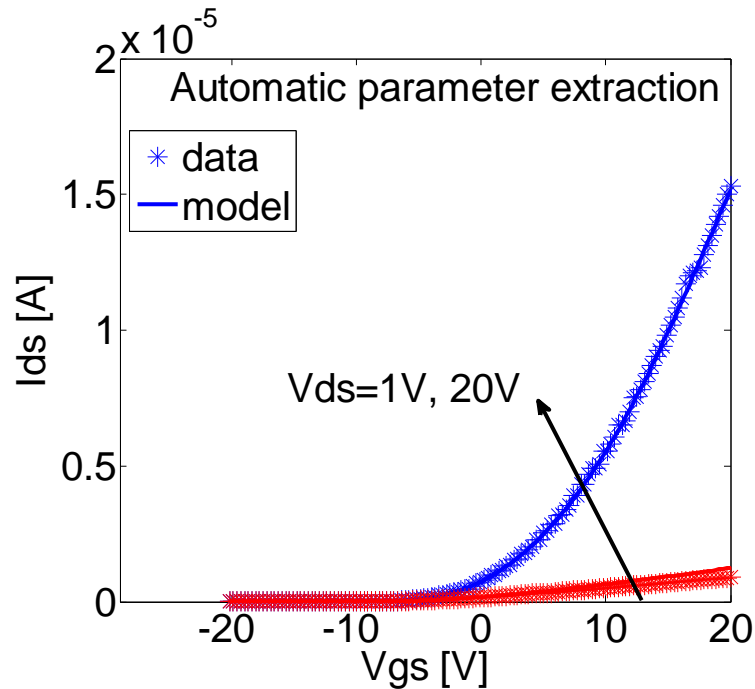


All derivatives are continuous at $V_{ds}=0$

Parameters extraction



Parameters extraction

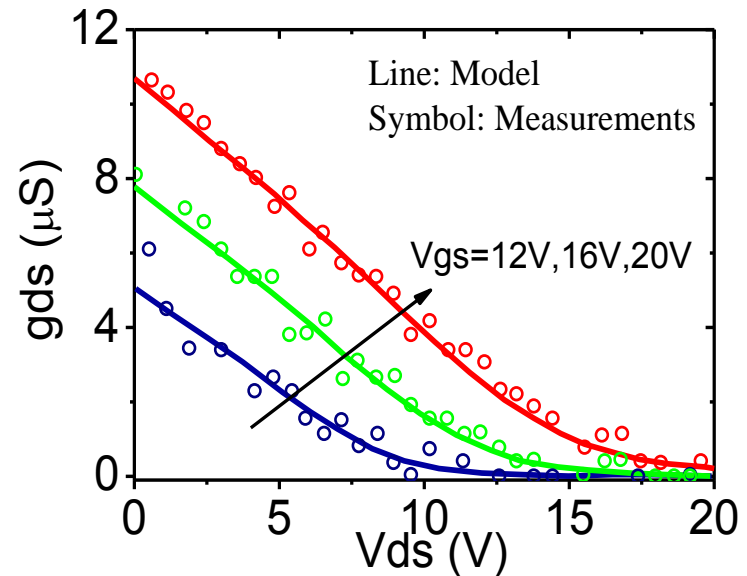
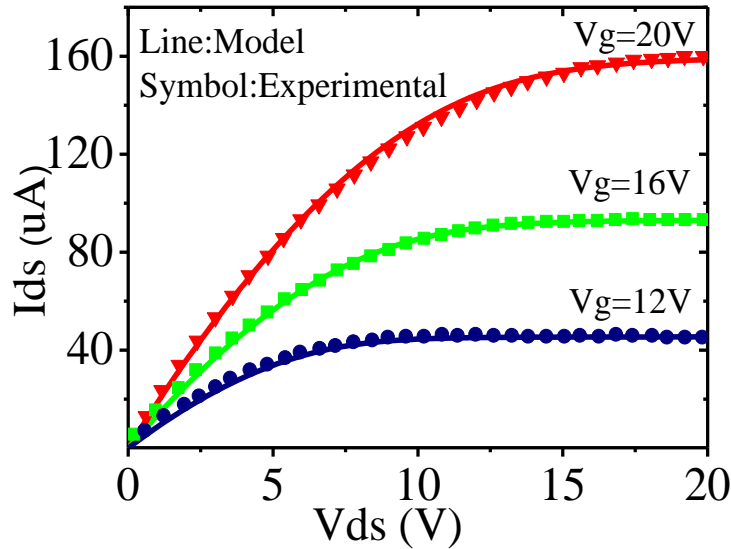


| Parameter | Extracted value | Parameter | Extracted value |
|-----------|-----------------|-------------------------------|-----------------------|
| T_A (K) | 405 | $v_0\tau_0$ | 1 |
| n | 5 | C_{OX} (F/cm ²) | 8.85×10^{-8} |
| m | 1 | V_{fb} (V) | 0.5 |
| ss | 2.75 | μ_0 (cm ² /Vs) | 19.7 |

Accurate
&
Rational

Model results

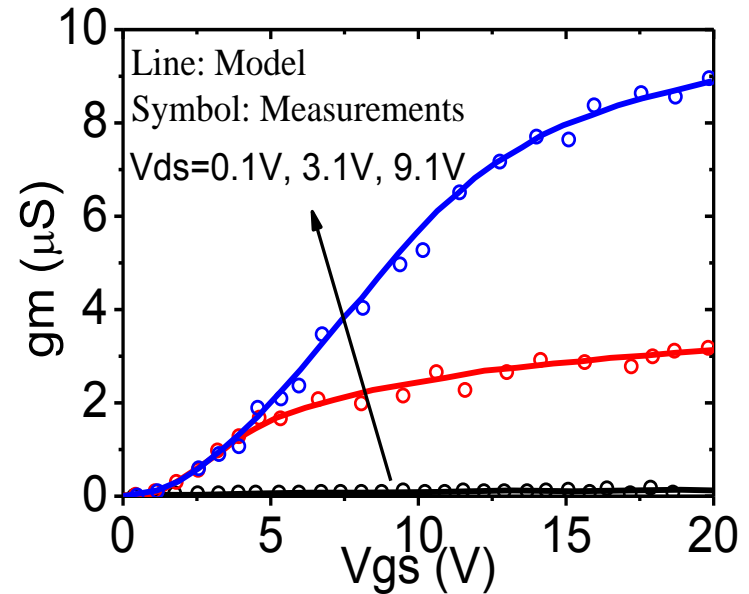
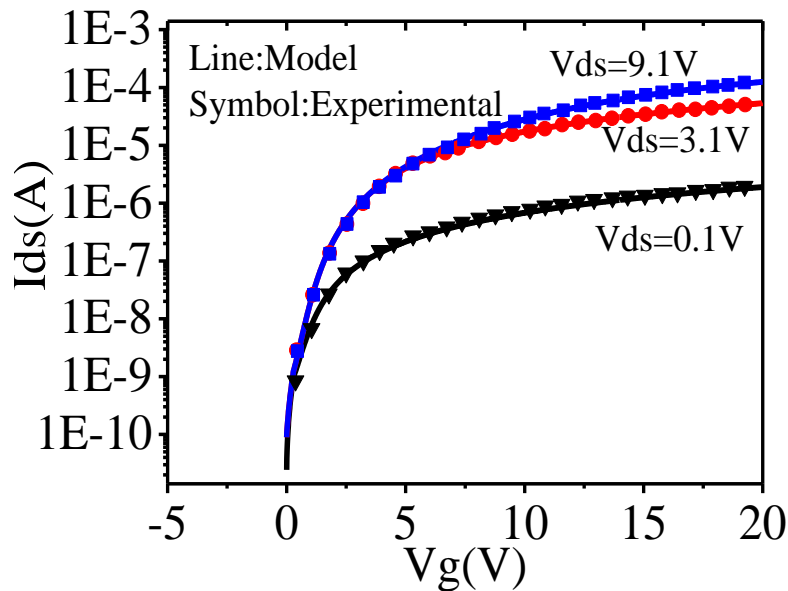
Output and g_{ds} - V_{ds} curves



Comparison between the calculation and experimental data for output characteristics of IGZO under different gate voltages and g_{ds} - V_{ds} curves.

Model results

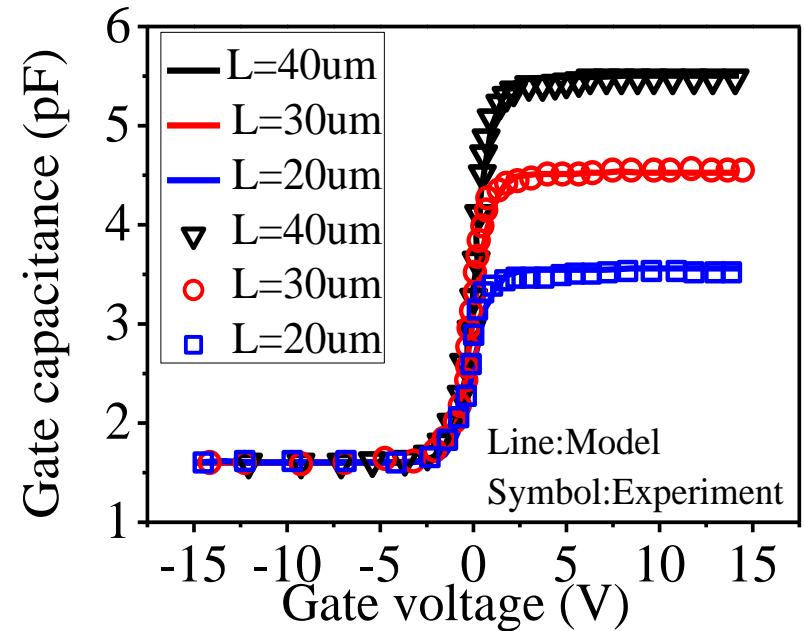
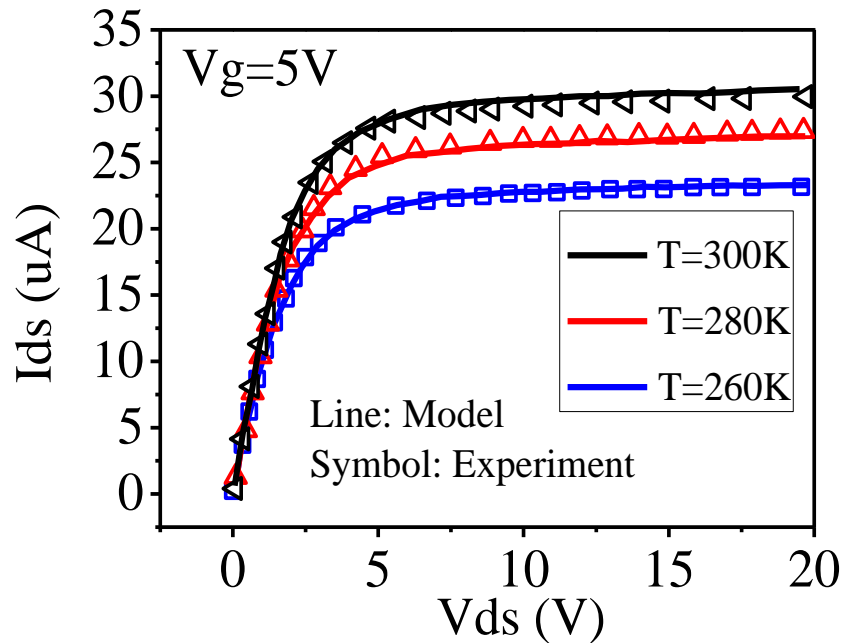
Transfer and trans-conductance curves



Comparison between the calculation and experimental data for transfer characteristics of IGZO under different drain-source voltages and transconductance curves.

Model results

Temperature and gate capacitance curves



Model results and experimental data a good agreement

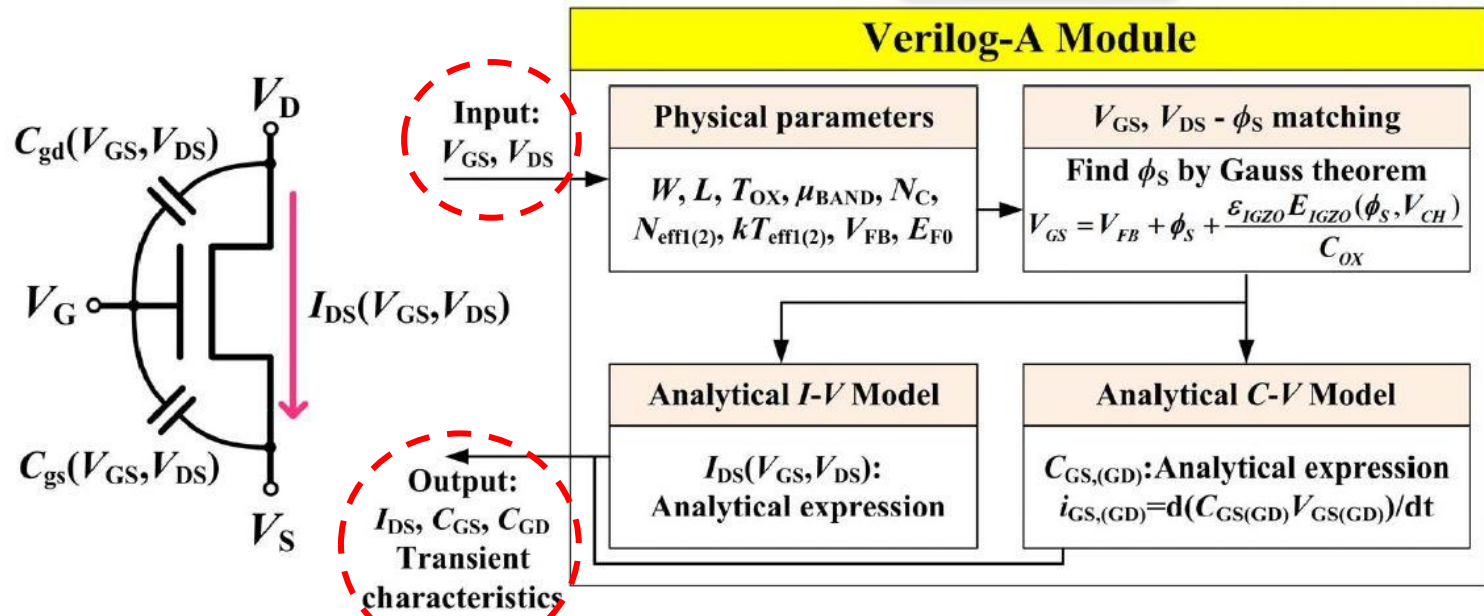
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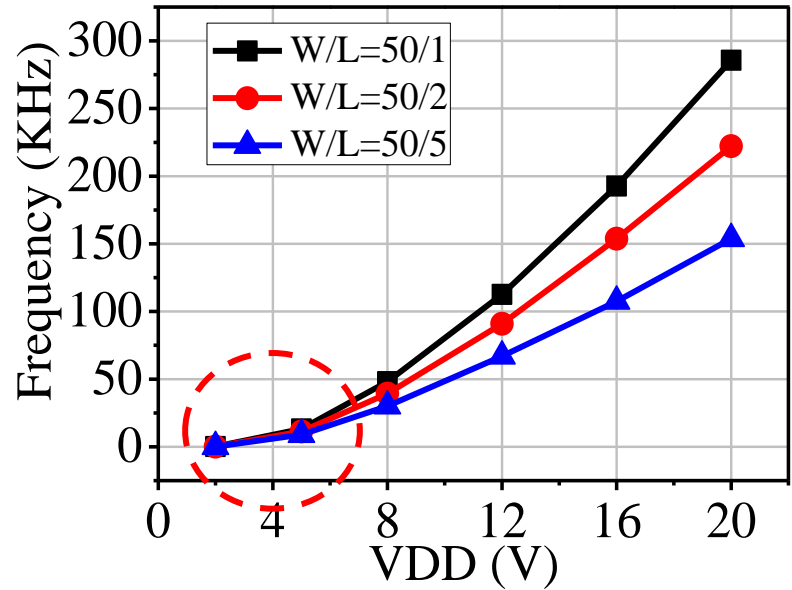
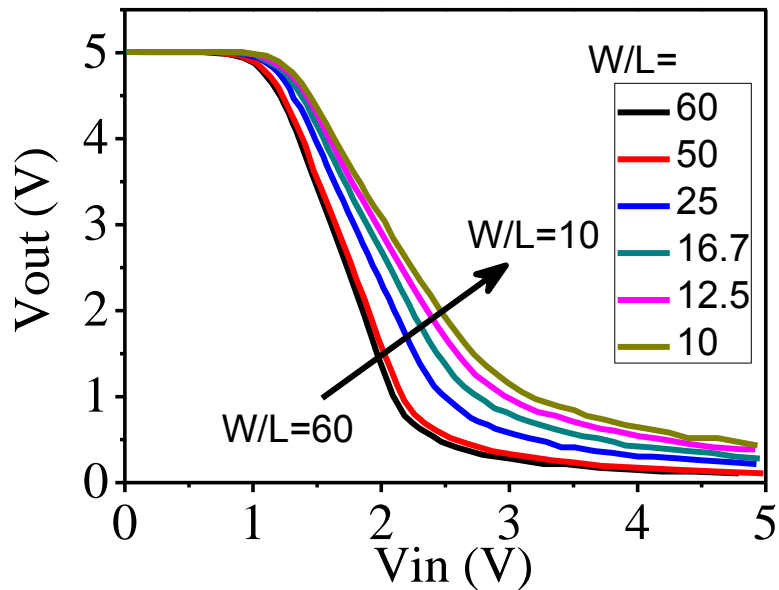
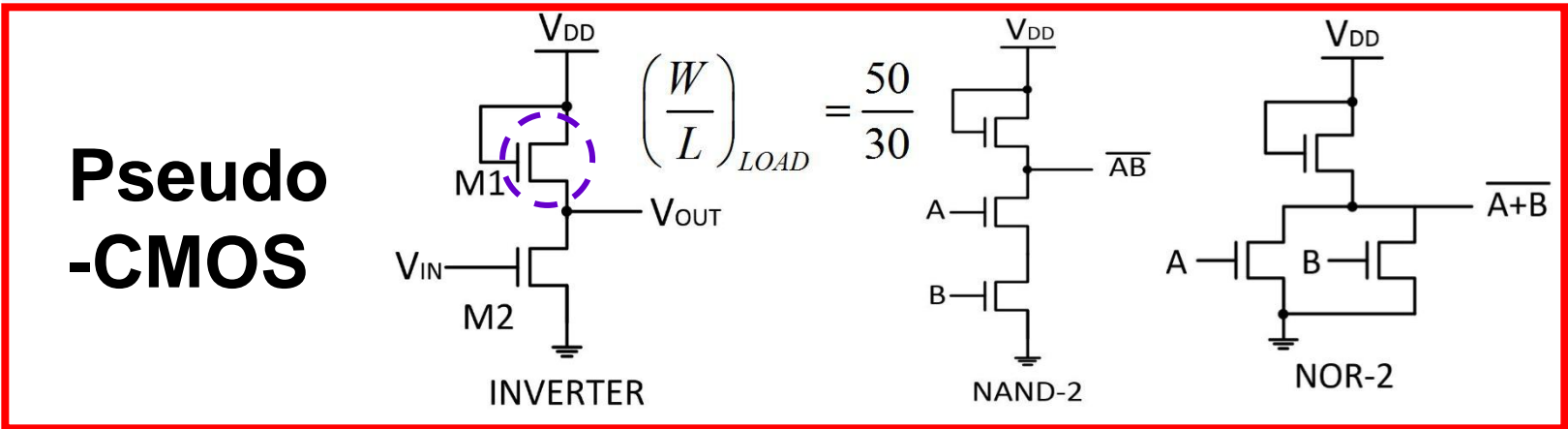
RFID circuit simulation

Verilog-A Module



Minkyung Bae, et al., "Analytical Current and Capacitance Models for Amorphous IGZO Thin-Film Transistors"

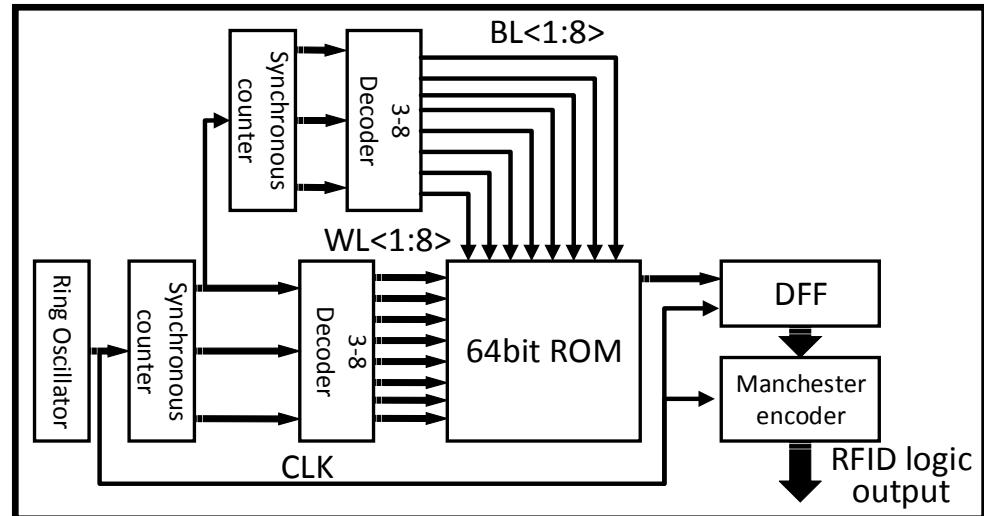
Simulation results & discussion



RFID circuit simulation

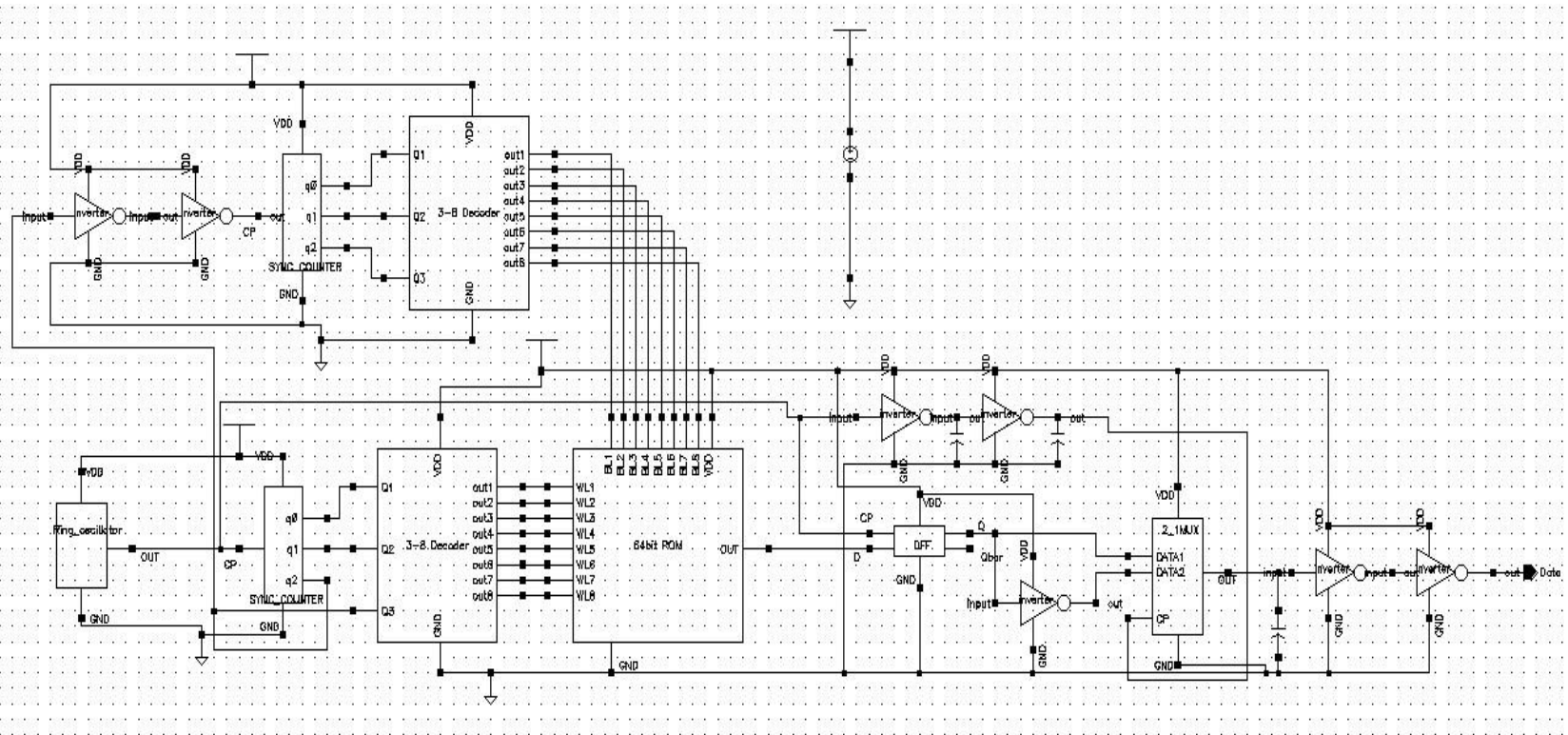
RFID digital circuit block

- Ring Oscillator
- Synchronous Counter
- 3-8 Decoder
- 64bit ROM
- Manchester Encoder



RFID circuit simulation

Schematic diagram

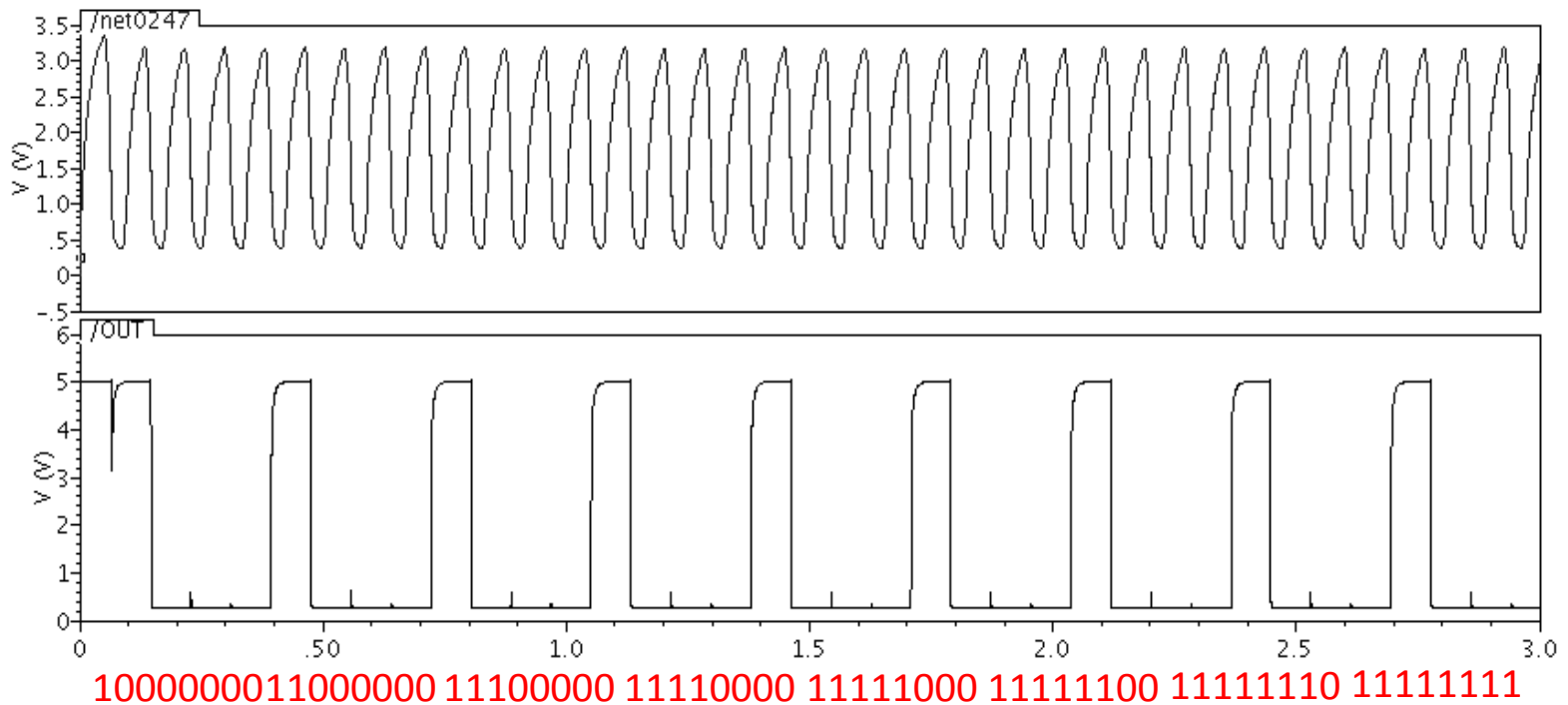


Simulation results & discussion

Failure situation 1:

- $V_{dd}=5V$
- **Driver transistor $W/L=35$**

Minimum power consumption

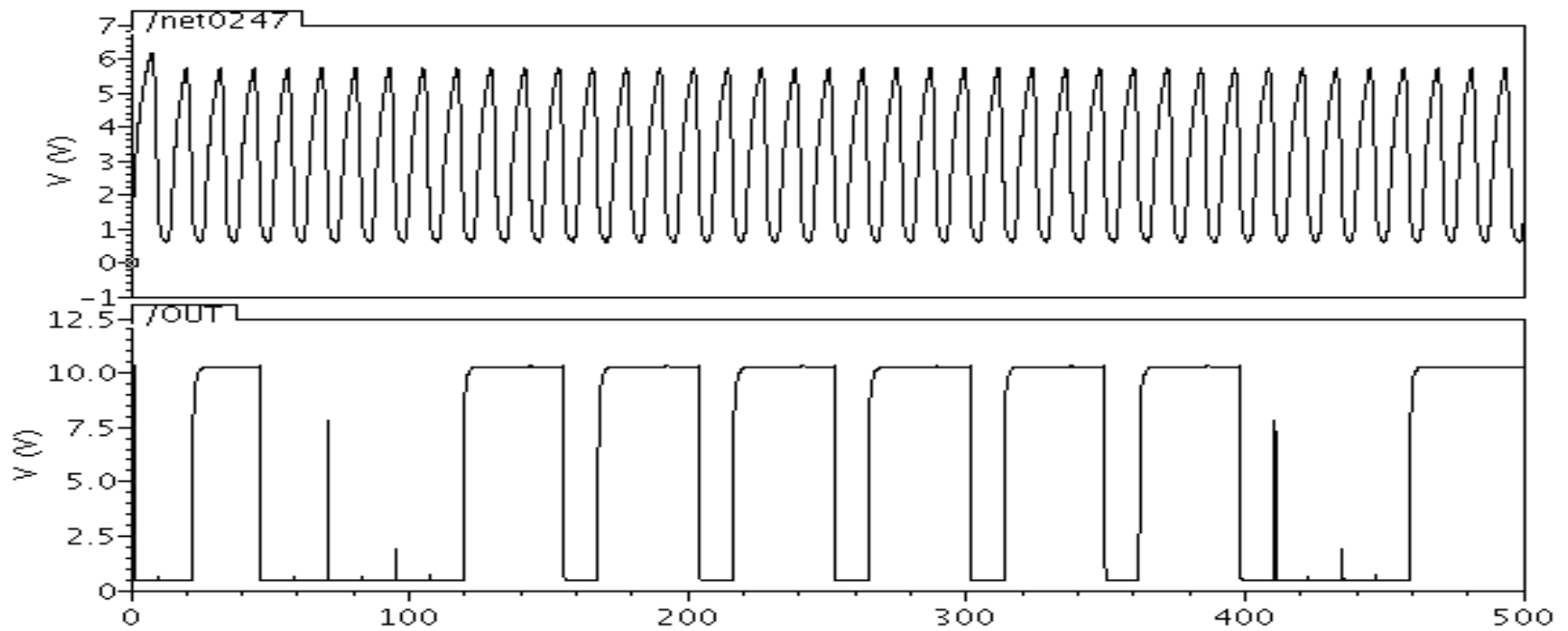


Simulation results & discussion

Failure situation 2:

- $V_{dd}=12V$
- Driver transistor $W/L=50$

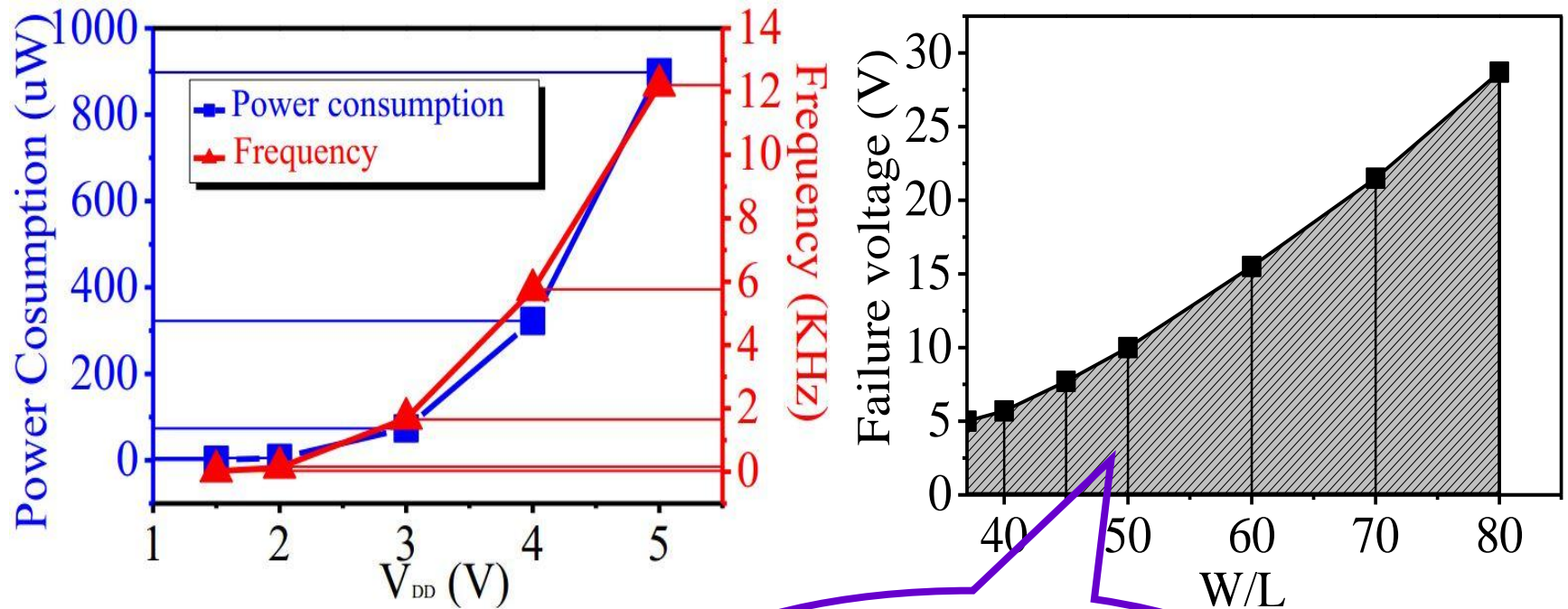
Maximum Clock Frequency



100000011000000 11100000 11110000 11111000 11111100 11111110 11111111

Simulation results & discussion

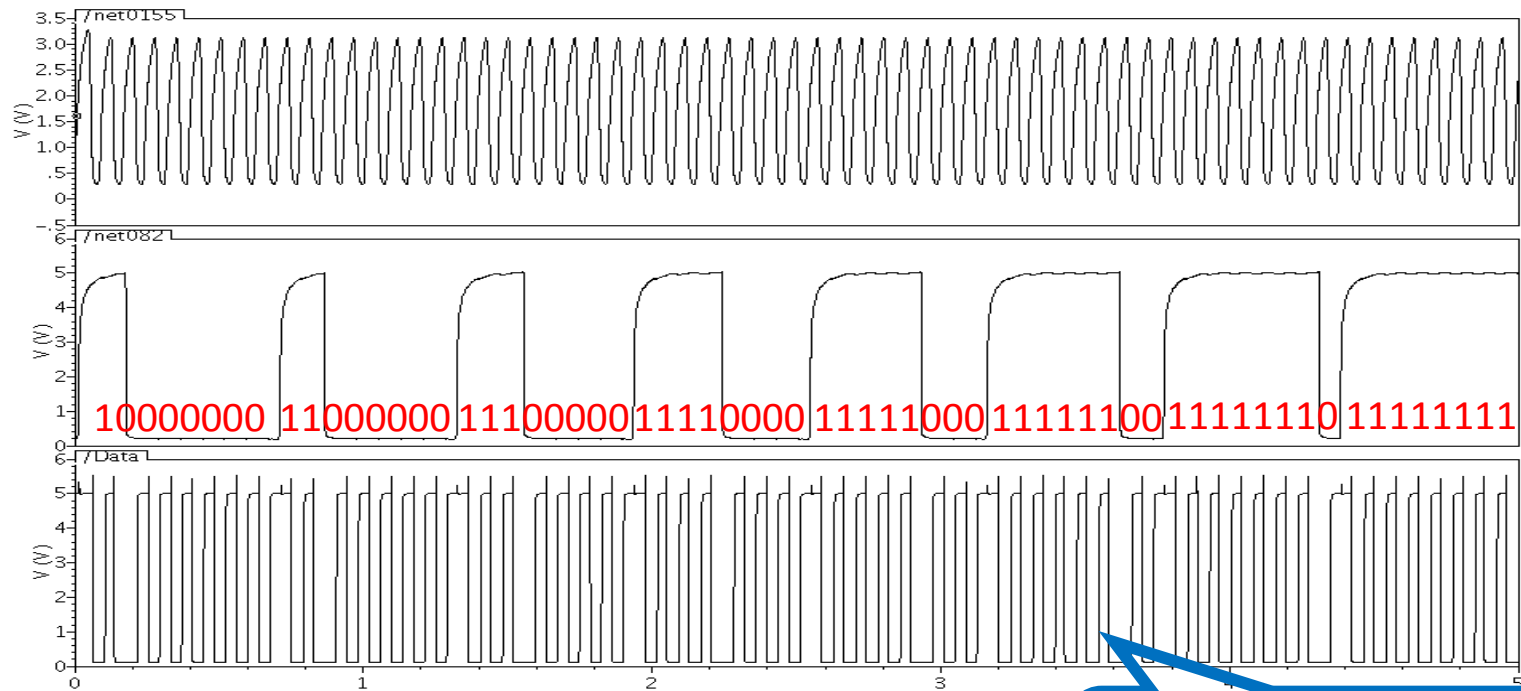
Failure voltage at different W/L of driver transistor



The shaded area shows available region for V_{DD} and W/L.

Simulation results & discussion

RFID circuit simulation results



**Manchester
encoded data**

Summary



- **Incorporated multiple-trapping and release theory into compact modeling**
- **Proposed a new method for calculating surface potential analytically**
- **Developed the parameter extraction program for IGZO TFT compact model**
- **RFID circuit design based on developed model**
- **Discussed the maximum operating frequency and minimum power consumption in particular situation**



Thanks for your attention!

Q & A